

Programmable Controller



MELSEC iQ-R I/O Module User's Manual

-RX10 -RY10R2 -RX10-TS -RY10R2-TS -RX28 -RY18R2A -RX40C7 -RY20S6 -RX40C7-TS -RY40NT5P -RX41C4 -RY40NT5P-TS -RX41C4-TS -RY41NT2P -RX42C4 -RY41NT2P-TS -RX40PC6H -RY41NT2H -RX40NC6H -RY42NT2P -RX41C6HS -RY40PT5P -RX61C6HS -RY40PT5P-TS -RX70C4 -RY41PT1P -RX71C4 -RY41PT1P-TS -RX72C4 -RY41PT2H -RY42PT1P

-RH42C4NT2P

-RG60

SAFETY PRECAUTIONS

(Read these precautions before using this product.)

Before using this product, please read this manual and the relevant manuals carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product only. For the safety precautions of the programmable controller system, refer to the MELSEC iQ-R Module Configuration Manual.

In this manual, the safety precautions are classified into two levels: " \(\hat{N} \) WARNING" and " \(\hat{N} \) CAUTION".

WARNING

Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

A CAUTION

Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

Under some circumstances, failure to observe the precautions given under " CAUTION" may lead to serious consequences.

Observe the precautions of both levels because they are important for personal and system safety.

Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

[Design Precautions]

! WARNING

- Configure safety circuits external to the programmable controller to ensure that the entire system operates safely even when a fault occurs in the external power supply or the programmable controller. Failure to do so may result in an accident due to an incorrect output or malfunction.
 - (1) Emergency stop circuits, protection circuits, and protective interlock circuits for conflicting operations (such as forward/reverse rotations or upper/lower limit positioning) must be configured external to the programmable controller.
 - (2) When the programmable controller detects an abnormal condition, it stops the operation and all outputs are:
 - Turned off if the overcurrent or overvoltage protection of the power supply module is activated.
 - Held or turned off according to the parameter setting if the self-diagnostic function of the CPU module detects an error such as a watchdog timer error.
 - (3) All outputs may be turned on if an error occurs in a part, such as an I/O control part, where the CPU module cannot detect any error. To ensure safety operation in such a case, provide a safety mechanism or a fail-safe circuit external to the programmable controller. For a fail-safe circuit example, refer to "General Safety Requirements" in the MELSEC iQ-R Module Configuration Manual.
 - (4) Outputs may remain on or off due to a failure of a component such as a relay and transistor in an output circuit. Configure an external circuit for monitoring output signals that could cause a serious accident.
- In an output circuit, when a load current exceeding the rated current or an overcurrent caused by a load short-circuit flows for a long time, it may cause smoke and fire. To prevent this, configure an external safety circuit, such as a fuse.
- Configure a circuit so that the programmable controller is turned on first and then the external power supply. If the external power supply is turned on first, an accident may occur due to an incorrect output or malfunction.

[Design Precautions]

! WARNING

- Configure a circuit so that the external power supply is turned off first and then the programmable controller. If the programmable controller is turned off first, an accident may occur due to an incorrect output or malfunction.
- For the operating status of each station after a communication failure, refer to manuals for the network used. For the manuals, please consult your local Mitsubishi representative. Incorrect output or malfunction due to a communication failure may result in an accident.
- When connecting an external device with a CPU module or intelligent function module to modify data of a running programmable controller, configure an interlock circuit in the program to ensure that the entire system will always operate safely. For other forms of control (such as program modification, parameter change, forced output, or operating status change) of a running programmable controller, read the relevant manuals carefully and ensure that the operation is safe before proceeding. Improper operation may damage machines or cause accidents. When a Safety CPU is used, data cannot be modified while the Safety CPU is in SAFETY MODE.
- Especially, when a remote programmable controller is controlled by an external device, immediate action cannot be taken if a problem occurs in the programmable controller due to a communication failure. To prevent this, configure an interlock circuit in the program, and determine corrective actions to be taken between the external device and CPU module in case of a communication failure.
- Do not write any data to the "system area" and "write-prohibited area" of the buffer memory in the module. Also, do not use any "use prohibited" signals as an output signal from the CPU module to each module. Doing so may cause malfunction of the programmable controller system. For the "system area", "write-prohibited area", and the "use prohibited" signals, refer to the user's manual for the module used. For areas used for safety communications, they are protected from being written by users, and thus safety communications failure caused by data writing does not occur.
- If a communication cable is disconnected, the network may be unstable, resulting in a communication failure of multiple stations. Configure an interlock circuit in the program to ensure that the entire system will always operate safely even if communications fail. Incorrect output or malfunction due to a communication failure may result in an accident. When safety communications are used, an interlock by the safety station interlock function protects the system from an incorrect output or malfunction.

[Design Precautions]

! CAUTION

- Do not install the control lines or communication cables together with the main circuit lines or power cables. Doing so may result in malfunction due to electromagnetic interference. Keep a distance of 100mm or more between those cables.
- During control of an inductive load such as a lamp, heater, or solenoid valve, a large current (approximately ten times greater than normal) may flow when the output is turned from off to on. Therefore, use a module that has a sufficient current rating.
- After the CPU module is powered on or is reset, the time taken to enter the RUN status varies
 depending on the system configuration, parameter settings, and/or program size. Design circuits so
 that the entire system will always operate safely, regardless of the time.
- Do not power off the programmable controller or reset the CPU module while the settings are being written. Doing so will make the data in the flash ROM and SD memory card undefined. The values need to be set in the buffer memory and written to the flash ROM and SD memory card again. Doing so also may cause malfunction or failure of the module.
- When changing the operating status of the CPU module from external devices (such as the remote RUN/STOP functions), select "Do Not Open by Program" for "Opening Method" of "Module Parameter". If "Open by Program" is selected, an execution of the remote STOP function causes the communication line to close. Consequently, the CPU module cannot reopen the line, and external devices cannot execute the remote RUN function.

[Security Precautions]

WARNING

To maintain the security (confidentiality, integrity, and availability) of the programmable controller and the system against unauthorized access, denial-of-service (DoS) attacks, computer viruses, and other cyberattacks from external devices via the network, take appropriate measures such as firewalls, virtual private networks (VPNs), and antivirus solutions.

[Installation Precautions]

WARNING

 Shut off the external power supply (all phases) used in the system before mounting or removing the module. Failure to do so may result in electric shock or cause the module to fail or malfunction.

[Installation Precautions]

CAUTION

- Use the programmable controller in an environment that meets the general specifications in the Safety Guidelines (IB-0800525). Failure to do so may result in electric shock, fire, malfunction, or damage to or deterioration of the product.
- To mount a module, place the concave part(s) located at the bottom onto the guide(s) of the base unit, and push in the module until the hook(s) located at the top snaps into place. Incorrect interconnection may cause malfunction, failure, or drop of the module.
- To mount a module with no module fixing hook, place the concave part(s) located at the bottom onto the guide(s) of the base unit, push in the module, and fix it with screw(s). Incorrect interconnection may cause malfunction, failure, or drop of the module.
- When using the programmable controller in an environment of frequent vibrations, fix the module with a screw.
- Tighten the screws within the specified torque range. Undertightening can cause drop of the component or wire, short circuit, or malfunction. Overtightening can damage the screw and/or module, resulting in drop, short circuit, or malfunction.
- When using an extension cable, connect it to the extension cable connector of the base unit securely.
 Check the connection for looseness. Poor contact may cause malfunction.
- When using an SD memory card, fully insert it into the SD memory card slot. Check that it is inserted completely. Poor contact may cause malfunction.
- Securely insert an extended SRAM cassette or a battery-less option cassette into the cassette
 connector of the CPU module. After insertion, close the cassette cover and check that the cassette is
 inserted completely. Poor contact may cause malfunction.
- Beware that the module could be very hot while power is on and immediately after power-off.
- Do not directly touch any conductive parts and electronic components of the module, SD memory card, extended SRAM cassette, battery-less option cassette, or connector. Doing so can cause malfunction or failure of the module.

[Wiring Precautions]

! WARNING

- Shut off the external power supply (all phases) used in the system before installation and wiring. Failure to do so may result in electric shock or cause the module to fail or malfunction.
- After installation and wiring, attach a blank cover module (RG60) to each empty slot before powering on the system for operation. Also, attach an extension connector protective cover*1 to each unused extension cable connector as necessary. Directly touching any conductive parts of the connectors while power is on may result in electric shock.
 - *1 For details, please consult your local Mitsubishi Electric representative.

[Wiring Precautions]

CAUTION

- Individually ground the FG and LG terminals of the programmable controller with a ground resistance of 100 ohm or less. Failure to do so may result in electric shock or malfunction.
- Use applicable solderless terminals and tighten them within the specified torque range. If any spade solderless terminal is used, it may be disconnected when the terminal screw comes loose, resulting in failure.
- Check the rated voltage and signal layout before wiring to the module, and connect the cables correctly. Connecting a power supply with a different voltage rating or incorrect wiring may cause fire or failure.
- Connectors for external devices must be crimped or pressed with the tool specified by the manufacturer, or must be correctly soldered. Incomplete connections may cause short circuit, fire, or malfunction.
- Securely connect the connector to the module. Poor contact may cause malfunction.
- Do not install the control lines or communication cables together with the main circuit lines or power cables. Doing so may result in malfunction due to noise. Keep a distance of 100mm or more between those cables.
- Place the cables in a duct or clamp them. If not, dangling cables may swing or inadvertently be pulled, resulting in malfunction or damage to modules or cables. In addition, the weight of the cables may put stress on modules in an environment of strong vibrations and shocks. Do not clamp the extension cables with the jacket stripped. Doing so may change the characteristics of the cables, resulting in malfunction.
- Check the interface type and correctly connect the cable. Incorrect wiring (connecting the cable to an
 incorrect interface) may cause failure of the module and external device.
- Tighten the terminal screws or connector screws within the specified torque range. Undertightening can cause drop of the screw, short circuit, fire, or malfunction. Overtightening can damage the screw and/or module, resulting in drop, short circuit, fire, or malfunction.
- When disconnecting the cable from the module, do not pull the cable by the cable part. For the cable with connector, hold the connector part of the cable. For the cable connected to the terminal block, loosen the terminal screw. Pulling the cable connected to the module may result in malfunction or damage to the module or cable.
- Prevent foreign matter such as dust or wire chips from entering the module. Such foreign matter can cause a fire, failure, or malfunction.
- When a protective film is attached to the top of the module, remove it before system operation. If not, inadequate heat dissipation of the module may cause a fire, failure, or malfunction.
- Programmable controllers must be installed in control panels. Connect the main power supply to the power supply module in the control panel through a relay terminal block. Wiring and replacement of a power supply module must be performed by qualified maintenance personnel with knowledge of protection against electric shock. For wiring, refer to the MELSEC iQ-R Module Configuration Manual.
- For Ethernet cables to be used in the system, select the ones that meet the specifications in the user's manual for the module used. If not, normal data transmission is not guaranteed.

[Startup and Maintenance Precautions]

WARNING

- Do not touch any terminal while power is on. Doing so will cause electric shock or malfunction.
- Correctly connect the battery connector. Do not charge, disassemble, heat, short-circuit, solder, or throw the battery into the fire. Also, do not expose it to liquid or strong shock. Doing so will cause the battery to produce heat, explode, ignite, or leak, resulting in injury and fire.
- Shut off the external power supply (all phases) used in the system before cleaning the module or retightening the terminal screws, connector screws, or module fixing screws. Failure to do so may result in electric shock.

[Startup and Maintenance Precautions]

CAUTION

- When connecting an external device with a CPU module or intelligent function module to modify data of a running programmable controller, configure an interlock circuit in the program to ensure that the entire system will always operate safely. For other forms of control (such as program modification, parameter change, forced output, or operating status change) of a running programmable controller, read the relevant manuals carefully and ensure that the operation is safe before proceeding. Improper operation may damage machines or cause accidents.
- Especially, when a remote programmable controller is controlled by an external device, immediate action cannot be taken if a problem occurs in the programmable controller due to a communication failure. To prevent this, configure an interlock circuit in the program, and determine corrective actions to be taken between the external device and CPU module in case of a communication failure.
- Do not disassemble or modify the modules. Doing so may cause failure, malfunction, injury, or a fire.
- Use any radio communication device such as a cellular phone or PHS (Personal Handy-phone System) 25cm or more away in all directions from the programmable controller. Failure to do so may cause malfunction.
- Shut off the external power supply (all phases) used in the system before mounting or removing the module. Failure to do so may cause the module to fail or malfunction.
- Tighten the screws within the specified torque range. Undertightening can cause drop of the component or wire, short circuit, or malfunction. Overtightening can damage the screw and/or module, resulting in drop, short circuit, or malfunction.
- After the first use of the product, do not perform each of the following operations more than 50 times (IEC 61131-2/JIS B 3502 compliant).

Exceeding the limit may cause malfunction.

- Mounting/removing the module to/from the base unit
- Inserting/removing the extended SRAM cassette or battery-less option cassette to/from the CPU module
- · Mounting/removing the terminal block to/from the module
- · Connecting/disconnecting the extension cable to/from the base unit
- After the first use of the product, do not insert/remove the SD memory card to/from the CPU module more than 500 times. Exceeding the limit may cause malfunction.
- Do not touch the metal terminals on the back side of the SD memory card. Doing so may cause malfunction or failure of the module.
- Do not touch the integrated circuits on the circuit board of an extended SRAM cassette or a batteryless option cassette. Doing so may cause malfunction or failure of the module.

[Startup and Maintenance Precautions]

CAUTION

- Do not drop or apply shock to the battery to be installed in the module. Doing so may damage the battery, causing the battery fluid to leak inside the battery. If the battery is dropped or any shock is applied to it, dispose of it without using.
- Startup and maintenance of a control panel must be performed by qualified maintenance personnel with knowledge of protection against electric shock. Lock the control panel so that only qualified maintenance personnel can operate it.
- Before handling the module, touch a conducting object such as a grounded metal to discharge the static electricity from the human body. Wearing an anti-static wrist strap (grounded) is also recommended. Not discharging the static electricity may cause the module to fail or malfunction.
- After unpacking, eliminate static electricity from the module to prevent electrostatic discharge from
 affecting the module. If an electrostatically charged module comes in contact with a grounded metal
 object, a sudden electrostatic discharge of the module may cause failure.
 For details on how to eliminate static electricity from the module, refer to the following.
 Antistatic Precautions Before Using MELSEC iQ-R Series Products (FA-A-0368)
- Use a clean and dry cloth to wipe off dirt on the module.

[Operating Precautions]

ACAUTION

- When changing data and operating status, and modifying program of the running programmable controller from an external device such as a personal computer connected to an intelligent function module, read relevant manuals carefully and ensure the safety before operation. Incorrect change or modification may cause system malfunction, damage to the machines, or accidents.
- Do not power off the programmable controller or reset the CPU module while the setting values in the buffer memory are being written to the flash ROM in the module. Doing so will make the data in the flash ROM and SD memory card undefined. The values need to be set in the buffer memory and written to the flash ROM and SD memory card again. Doing so can cause malfunction or failure of the module.

[Disposal Precautions]

! CAUTION

- When disposing of this product, treat it as industrial waste.
- When disposing of batteries, separate them from other wastes according to the local regulations. For details on battery regulations in EU member states, refer to the MELSEC iQ-R Module Configuration Manual.

[Transportation Precautions]

! CAUTION

- When transporting lithium batteries, follow the transportation regulations. For details on the regulated models, refer to the MELSEC iQ-R Module Configuration Manual.
- The halogens (such as fluorine, chlorine, bromine, and iodine), which are contained in a fumigant used for disinfection and pest control of wood packaging materials, may cause failure of the product. Prevent the entry of fumigant residues into the product or consider other methods (such as heat treatment) instead of fumigation. The disinfection and pest control measures must be applied to unprocessed raw wood.

CONDITIONS OF USE FOR THE PRODUCT

- (1) MELSEC programmable controller ("the PRODUCT") shall be used in conditions;
 - i) where any problem, fault or failure occurring in the PRODUCT, if any, shall not lead to any major or serious accident; and
 - ii) where the backup and fail-safe function are systematically or automatically provided outside of the PRODUCT for the case of any problem, fault or failure occurring in the PRODUCT.
- (2) The PRODUCT has been designed and manufactured for the purpose of being used in general industries.

 MITSUBISHI ELECTRIC SHALL HAVE NO RESPONSIBILITY OR LIABILITY (INCLUDING, BUT NOT LIMITED TO ANY AND ALL RESPONSIBILITY OR LIABILITY BASED ON CONTRACT, WARRANTY, TORT, PRODUCT LIABILITY) FOR ANY INJURY OR DEATH TO PERSONS OR LOSS OR DAMAGE TO PROPERTY CAUSED BY the PRODUCT THAT ARE OPERATED OR USED IN APPLICATION NOT INTENDED OR EXCLUDED BY INSTRUCTIONS, PRECAUTIONS, OR WARNING CONTAINED IN MITSUBISHI ELECTRIC USER'S, INSTRUCTION AND/OR SAFETY MANUALS, TECHNICAL BULLETINS AND GUIDELINES FOR the PRODUCT. ("Prohibited Application")

Prohibited Applications include, but not limited to, the use of the PRODUCT in;

- Nuclear Power Plants and any other power plants operated by Power companies, and/or any other cases in which the public could be affected if any problem or fault occurs in the PRODUCT.
- Railway companies or Public service purposes, and/or any other cases in which establishment of a special quality assurance system is required by the Purchaser or End User.
- Aircraft or Aerospace, Medical applications, Train equipment, transport equipment such as Elevator and Escalator, Incineration and Fuel devices, Vehicles, Manned transportation, Equipment for Recreation and Amusement, and Safety devices, handling of Nuclear or Hazardous Materials or Chemicals, Mining and Drilling, and/or other applications where there is a significant risk of injury to the public or property.
- Notwithstanding the above restrictions, Mitsubishi Electric may in its sole discretion, authorize use of the PRODUCT in one or more of the Prohibited Applications, provided that the usage of the PRODUCT is limited only for the specific applications agreed to by Mitsubishi Electric and provided further that no special quality assurance or fail-safe, redundant or other safety features which exceed the general specifications of the PRODUCTs are required. For details, please contact the Mitsubishi Electric representative in your region.
- (3) Mitsubishi Electric shall have no responsibility or liability for any problems involving programmable controller trouble and system trouble caused by DoS attacks, unauthorized access, computer viruses, and other cyberattacks.

INTRODUCTION

Thank you for purchasing the Mitsubishi Electric MELSEC iQ-R series programmable controllers.

This manual describes the procedures, system configuration, and troubleshooting of the relevant products listed below. Before using this product, please read this manual and the relevant manuals carefully and develop familiarity with the functions and performance of the MELSEC iQ-R series programmable controller to handle the product correctly. Please make sure that the end users read this manual.

Relevant products

RX10, RX10-TS, RX28, RX40C7, RX40C7-TS, RX41C4, RX41C4-TS, RX42C4, RX40PC6H, RX40NC6H, RX41C6HS, RX61C6HS, RX70C4, RX71C4, RX72C4, RY10R2, RY10R2-TS, RY18R2A, RY20S6, RY40NT5P, RY40NT5P-TS, RY41NT2P, RY41NT2P-TS, RY41NT2P, RY42NT2P, RY40PT5P, RY40PT5P-TS, RY41PT1P, RY41PT1P-TS, RY41PT2H, RY42PT1P, RH42C4NT2P, RG60

COMPLIANCE WITH EMC AND LOW VOLTAGE DIRECTIVES

Method of ensuring compliance

To ensure that Mitsubishi Electric programmable controllers maintain EMC and Low Voltage Directives when incorporated into other machinery or equipment, certain measures may be necessary. Please refer to one of the following manuals.

- · MELSEC iQ-R Module Configuration Manual
- Safety Guidelines (IB-0800525)

The CE mark on the side of the programmable controller indicates compliance with EMC and Low Voltage Directives.

Additional measures

No additional measures are necessary for the compliance of this product with EMC and Low Voltage Directives.

CONTENTS

SAFI	ETY PRECAUTIONS	
CON	IDITIONS OF USE FOR THE PRODUCT	
	RODUCTION	
	IPLIANCE WITH EMC AND LOW VOLTAGE DIRECTIVES	
	EVANT MANUALS	
	MS	
	IERIC TERMS AND ABBREVIATIONS.	
GEN	ERIC TERMS AND ABBREVIATIONS	
CHA	APTER 1 PRODUCT LISTS	15
1.1	Product Lists	
1.2	Reading a Model Name	
CHA	APTER 2 PART NAMES	20
CHA	APTER 3 SPECIFICATIONS	22
3.1	Performance Specifications	
	Input modules	
	Output modules	
	I/O combined module	
	Blank cover module	
3.2	Function List	
3.3	Buffer Memory	
0.0	Build Melliory	
CHA	APTER 4 PROCEDURES BEFORE OPERATION	90
CHA	APTER 5 SYSTEM CONFIGURATION	92
5.1	System Configuration	
5.2	Applicable Systems	
	Compatible software version	
CHA	APTER 6 INSTALLATION AND WIRING	95
6 1	Before Using the I/O Modules	95
0.1	Input modules	
	Output modules	
	I/O combined module	
6.2	Wiring	
0.2	_	
	18-point screw terminal block type module	
	40-pin connector type module	
	Spring clamp terminal block (lever type)	
6.3	Input Wiring Examples	
CHA	APTER 7 PARAMETER SETTINGS	112
7.1	Parameter Setting Procedure	112
	Input response time setting	
	Interrupt setting	
	Setting of error-time output mode	
	Refresh setting	

CHAPTER	8 FUNCTIONS	117
8.1 Input I	Response Time Setting	117
8.2 Interru	pt Input Function	118
8.3 In-Erro	or Output Mode Setting	
8.4 Outpu	t ON Number Count Function	120
CHAPTER	9 TROUBLESHOOTING	121
9.1 Troubl	eshooting	121
The RI	JN LED is not on	
The I/C	Status indicator LED is not on	
9.2 Input (Circuit Troubles and Corrective Actions	
9.3 Outpu	t Circuit Troubles and Corrective Actions	125
APPENDIC	ES	131
Appendix 1	Optional Items	
Conne	ctor/terminal block converter modules	131
Relay	terminal module (A6TE2-16SRN)	
Conne	ctor-equipped dedicated cables	
Spring	clamp terminal block	
Conve	rter module and interface module (FA goods)	
Appendix 2	Compatibility of MELSEC iQ-R Series I/O Modules with MELSE	C-Q/L Series I/O Modules 138
Appendix 3	External Dimensions	
I/O mo	dule, blank cover module	
Conne	ctors	
Conne	ctor/terminal block converter modules	
Cable	for connector/terminal block converter module	145
INDEX		146
REVISIONS		1/18
	ON AND SERVICES	
	(S	

RELEVANT MANUALS

User's manuals relevant to the module

The following manuals are relevant to this product.

Manual name [manual number]	Description
MELSEC iQ-R Module Configuration Manual [SH-081262ENG]	Combinations of MELSEC iQ-R series modules to be used, common information on installations/wiring for configuring systems, and specifications of the power supply module, base unit, SD memory card, and battery
MELSEC iQ-R I/O Module User's Manual [SH-081247ENG] (this manual)	Specifications, procedures before operation, system configuration, wiring, functions, and troubleshooting of the I/O module
Relay Terminal Module User's Manual (Hardware) A6TE2-16SRN [IB-66833]	Performance specifications, part names, external dimensions, wiring, and installation of the A6TE2-16SRN relay terminal module
Before Using the Product [BCN-P5999-0209]	Compatible models, specifications, and installation procedure of the Q6TE-18SN spring clamp terminal block
MELSEC iQ-R Programming Manual (Module Dedicated Instructions) [SH-081976ENG]	Dedicated instructions for the intelligent function modules
MELSEC iQ-R Ethernet, CC-Link IE, and MELSECNET/H Function Block Reference [BCN-P5999-0381]	Specifications of the following MELSEC iQ-R series module FBs: Ethernet-equipped module FBs, CC-Link IE TSN module FBs, CC-Link IE Controller Network module FBs, CC-Link IE Field Network module FBs, and MELSECNET/H network module FBs
GX Works3 Operating Manual [SH-081215ENG]	System configuration, parameter settings, and online operations of GX Works3

This manual does not include detailed information on the following:

- · General specifications
- · Applicable combinations of CPU modules and the other modules, and the number of mountable modules
- Installation

For details, refer to the following.

MELSEC iQ-R Module Configuration Manual

This manual does not include information on the module FB.

For details on the module FB, refer to the Function Block Reference for the module used.

TERMS

Unless otherwise specified, this manual uses the following terms.

Term	Description
Engineering tool	A tool used for setting up programmable controllers, programming, debugging, and maintenance

GENERIC TERMS AND ABBREVIATIONS

Unless otherwise specified, this manual uses the following generic terms and abbreviations.

Generic term/abbreviation	Description
CPU module	A generic term for the MELSEC iQ-R series CPU module
L series	An abbreviation for the Mitsubishi Electric programmable controller MELSEC-L series
Power supply module	A generic term for the MELSEC iQ-R series power supply module
Q series	An abbreviation for the Mitsubishi Electric programmable controller MELSEC-Q series
RCPU	Another term for the MELSEC iQ-R series CPU module

1 PRODUCT LISTS

1.1 Product Lists

Input modules

Module name		Input specifications	Number of occupied I/O points	Internal current consumption (5VDC)	Weight	Model	Reference
AC input module		Terminal block 100 to 120VAC, 16 points	16 points	110mA	0.18kg	RX10	Page 22 RX10 AC input module
		Spring clamp terminal block 100 to 120VAC, 16 points			0.14kg	RX10-TS	Page 24 RX10-TS AC input module
		Terminal block 100 to 240VAC, 8 points	16 points	90mA	0.18kg	RX28	Page 26 RX28 AC input module
DC input module	Positive/ negative	Terminal block 24VDC, 16 points	16 points	120mA	0.16kg	RX40C7	Page 28 RX40C7 DC input module
	common shared type	Spring clamp terminal block 24VDC, 16 points			0.12kg	RX40C7-TS	Page 30 RX40C7-TS DC input module
		40-pin connector 24VDC, 32 points	32 points	150mA	0.11kg	RX41C4	Page 32 RX41C4 DC input module
		Spring clamp terminal block 24VDC, 32 points			0.13kg	RX41C4-TS	Page 34 RX41C4-TS DC input module
		40-pin connector (×2) 24VDC, 64 points	64 points	180mA	0.14kg	RX42C4	Page 36 RX42C4 DC input module
		Terminal block 5/12VDC, 16 points	16 points	120mA	0.16kg	RX70C4	Page 38 RX70C4 DC input module
		40-pin connector 5/12VDC, 32 points	32 points	140mA	0.12kg	RX71C4	Page 40 RX71C4 DC input module
		40-pin connector (×2) 5/12VDC, 64 points	64 points	150mA	0.14kg	RX72C4	Page 42 RX72C4 DC input module
DC high-speed input module	Positive common type	Terminal block 24VDC, 16 points	16 points	100mA	0.16kg	RX40PC6H	Page 44 RX40PC6H DC high-speed input module
	Negative common type	Terminal block 24VDC, 16 points	16 points	100mA	0.16kg	RX40NC6H	Page 46 RX40NC6H DC high-speed input module
	Positive/ negative common	40-pin connector 24VDC, 32 points	32 points	150mA	0.12kg	RX41C6HS	Page 48 RX41C6HS DC high-speed input module
	shared type	40-pin connector 5VDC, 32 points	32 points	150mA	0.12kg	RX61C6HS	Page 50 RX61C6HS DC high-speed input module

Output modules

Module name		Output specifications	Number of occupied I/O points	Internal current consumption (5VDC)	Weight	Model	Reference
Contact output r	module	Terminal block 16 point 240VAC/24VDC, 2A/point, 16 points		450mA	0.22kg	RY10R2	Page 53 RY10R2 contact output module
		Spring clamp terminal block 240VAC/24VDC, 2A/point, 16 points			0.19kg	RY10R2-TS	Page 55 RY10R2-TS contact output module
		Terminal block 240VAC/24VDC, 2A/point, 8 points	16 points	260mA	0.19kg	RY18R2A	Page 57 RY18R2A contact output module (all points independent contact)
Triac output mo	dule	Terminal block 100 to 240VAC, 0.6A/point, 16 points	16 points	280mA	0.24kg	RY20S6	Page 59 RY20S6 triac output module
Transistor output module	Sink type	Terminal block 12/24VDC, 0.5A/point, 16 points	16 points	140mA	0.16kg	RY40NT5P	Page 61 RY40NT5P transistor output module
		Spring clamp terminal block 12/24VDC, 0.5A/point, 16 points			0.12kg	RY40NT5P-TS	Page 63 RY40NT5P- TS transistor output module
		40-pin connector 12/24VDC, 0.2A/point, 32 points	32 points	180mA	0.11kg	RY41NT2P	Page 65 RY41NT2P transistor output module
		Spring clamp terminal block 12/24VDC, 0.2A/point, 32 points			0.13kg	RY41NT2P-TS	Page 67 RY41NT2P- TS transistor output module
		40-pin connector (×2) 12/24VDC, 0.2A/point, 64 points	64 points	250mA	0.13kg	RY42NT2P	Page 71 RY42NT2P transistor output module
	Source type	Terminal block 12/24VDC, 0.5A/point, 16 points	16 points	130mA	0.16kg	RY40PT5P	Page 73 RY40PT5P transistor output module
		Spring clamp terminal block 12/24VDC, 0.5A/point, 16 points			0.12kg	RY40PT5P-TS	Page 75 RY40PT5P- TS transistor output module
		40-pin connector 12/24VDC, 0.1A/point, 32 points	32 points	190mA	0.11kg	RY41PT1P	Page 77 RY41PT1P transistor output module
		Spring clamp terminal block 12/24VDC, 0.1A/point, 32 points			0.13kg	RY41PT1P-TS	Page 79 RY41PT1P- TS transistor output module
		40-pin connector (×2) 12/24VDC, 0.1A/point, 64 points	64 points	290mA	0.13kg	RY42PT1P	Page 83 RY42PT1P transistor output module
Transistor high-speed output module	Sink type	40-pin connector 5/12/24VDC, 0.2A/point, 32 points	32 points	420mA	0.12kg	RY41NT2H	Page 69 RY41NT2H transistor high-speed output module
	Source type	40-pin connector 5/12/24VDC, 0.2A/point, 32 points	32 points	410mA	0.12kg	RY41PT2H	Page 81 RY41PT2H transistor high-speed output module

I/O combined module

Module name		Input specifications	Output specifications	Number of occupied I/O points	Internal current consumption (5VDC)	Weight	Model	Reference
DC input/ transistor output combined module	Input part: Positive/ negative common shared type Output part: Sink type	40-pin connector 24VDC, 32 points	40-pin connector 12 to 24VDC, 0.2A/point, 32 points	32 points	220mA	0.13kg	RH42C4NT2P	Page 86 RH42C4NT2PDC input/transistor output combined module

Blank cover module

Module name	Application	Number of occupied I/O points	Internal current consumption (5VDC)	Weight	Model	Reference
Blank cover module	Use this module to prevent dust at a space where an I/O module is not mounted.	16 points ^{*1}	_	0.08kg	RG60	Page 88 RG60 blank cover module

^{*1} This number can be changed in the I/O assignment setting of the system parameters.

1.2 Reading a Model Name

• For the input module

• For the output module

• For the I/O combined module

R H 4 2 C 4 N T 2 P

No.	Item	Symbol	Specifications							
		J	Input module		Output module	Output module				
			AC input	DC input	Contact output	Transistor output	Triac output			
(1)	Voltage	1	100 to 120VAC	_	24VDC/240VAC	_	_			
	specifications	2	100 to 240VAC	_	_	_	100 to 240VAC			
		4	_	24VDC	_	12 to 24VDC	_			
		5	AC48V	DC48V	_	_	_			
		6	_	5VDC	_	_	_			
		7	_	DC12V	_	DC12V	_			
No.	Item	Symbol	Specifications							
(2)	Number of I/O	0	16 points							
	points	1	32 points							
		2	64 points							
		8	8 points	8 points						
No.	Item	Symbol	Specifications							
(3)	Input type	None	AC input	AC input						
		PC	DC input (positive of	common)						
		NC	DC input (negative	DC input (negative common)						
		С	DC input (positive/r	negative common shar	red type)					
No.	Item	Symbol	Specifications							
(4)	Output type	NT	Transistor output (s	sink type)						
		PT	Transistor output (s	source type)						
		R	Contact output							
		S	Triac output							

No.	Item	Symbol	Specifications						
			Input module		Output module				
			AC input	DC input	Contact output	Transistor output	Triac output		
(5)	Current	1	_	_	_	0.1A	_		
	specifications	2	_	_	2A	0.2A	_		
		4	_	4mA	_	_	_		
		5	_	_	_	0.5A	_		
		6	_	6mA	_	_	0.6A		
		7	_	7mA	_	_	_		
No.	Item	Symbol	Specifications						
(6)	Extension	Α	Independent common	Independent common					
	specifications	Р	With the protection function						
		Н	DC high-speed input/DC high-speed output						
		HS							
No.	Item	Symbol	Specifications						
(7)	Others	-TS	Spring clamp terminal	block type					

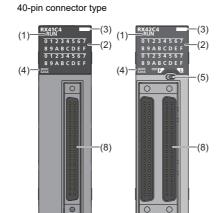
2 PART NAMES

-(7)

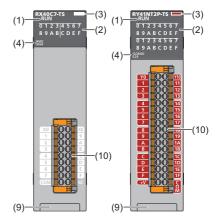
This section describes the part names of the I/O module.

(9)

18-point screw terminal block type



Spring clamp terminal block type



No.	Name	Description
(1)	RUN LED	Indicates the operating status. On: In operation Flashing (400ms cycles): Selected as a module for the online module change Off: 5V power supply interrupted or module replacement allowed in the process of the online module change
(2)	I/O status indicator LED	Indicates the I/O status. On: I/O signal on Off: I/O signal off
(3)	Module identification lamp	Light gray: Input Dark orange: Output
(4)	Rate indication	Indicates the rated voltage, and input current or output current.
(5)	Indication selector switch*1	 For the input module or output module: A switch for changing the LED indication to either the first-half 32 points or the latter-half 32 points of a 64-point module For the I/O combined module: A switch for changing the LED indication for input or output
(6)	Terminal block	18-point screw terminal block. For the terminal layout, refer to the following. Page 22 Performance Specifications
(7)	Terminal block cover	Covers for preventing electric shock while the power is on
(8)	Connector for external devices (40 pins)	A connector for connecting I/O signal wire from external devices. For the signal layout, refer to the following. Page 22 Performance Specifications
(9)	Production information marking	Shows the production information (16 digits) of the module.
(10)	Spring clamp terminal block	Spring clamp terminal block. For the signal layout, refer to the following. Page 22 Performance Specifications

Operate the indication selector switch with a finger. If the operation is difficult with a finger, use a pen with a long narrow tip, and others. In this case, be careful not to damage the module. Do not use tools such as a driver because of the possibility of damaging the switch part.

SPECIFICATIONS

This chapter describes the performance specifications.

Performance Specifications

This section describes the performance specifications of the I/O modules.

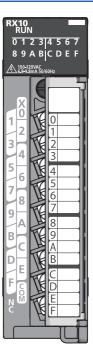


Values with TYP. in the performance specifications of the I/O modules are not guaranteed values, but reference values. These values vary depending on voltages, temperatures, and individual specificity of the

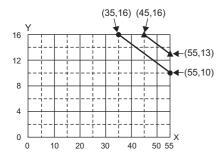
Input modules

RX10 AC input module

	-		
Item		Specifications	Appearance
Number of input	points	16 points	
Rated input volta	age, frequency	100 to 120VAC (+10%/-15%), 50/60Hz (±3Hz)	RX10 RUN
Input voltage dis	tortion ratio	Within 5%	0 1 2 3 4 5 8 9 A B C D
'		8.2mA RMS. TYP. (100VAC, 60Hz), 6.8mA RMS. TYP.(100VAC, 50Hz)	100-120VAC 6.8-9.8mA 50/60Hz
Inrush current		200mA maximum within 1ms	
ON voltage/ON	current	80VAC or higher/5mA or higher (50Hz, 60Hz)	
OFF voltage/OF	F current	30VAC or lower/1.7mA or lower (50Hz, 60Hz)	10 0
Input impedance		12.2kΩ (60Hz), 14.6kΩ (50Hz)	32 2
Response time	OFF→ON	15ms or less (100VAC 50Hz, 60Hz)	4 1 3
	ON→OFF	20ms or less (100VAC 50Hz, 60Hz)	5 4
Withstand voltag	е	1400VACrms, 1 minute	7 7 5
Isolation resistance		10M Ω or higher by isolation resistance tester	7
Noise immunity		Simulator noise 1500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	B (8 9
Protection degre	е	IP1X	D- WB
Wiring method for	or common	16 points/common (common terminal: TB17)	
Number of occup	pied I/O points	16 points (I/O assignment: Input 16 points)	
Interrupt function	1	Available (can be set in the "Module Parameter")	C WE
External interfac	е	18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module	
Internal current of	consumption (5VDC)	110mA (TYP. all points ON)	
Weight		0.18kg	

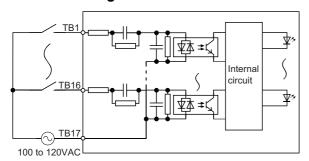


■Derating chart



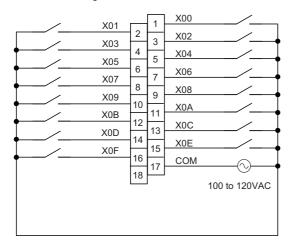
- ▲: Input voltage 120VAC
- ●: Input voltage 132VAC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

■Circuit configuration



■Terminal connection

Connection diagram viewed from the front of the module



X00 to X0F are signal names.

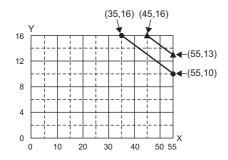
The number of 1 to 18 indicates a terminal number.

The terminal number 18 is empty.

RX10-TS AC input module

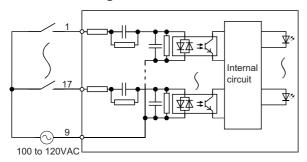
Item		Specifications	Appearance
	nainta		Appearance
Number of input points Rated input voltage, frequency		16 points	RX10-TS
Rated input voltage, frequency		100 to 120VAC (+10%/-15%), 50/60Hz (±3Hz)	RÚN 0 1 2 314 5 6 7
Input voltage distortion ratio		Within 5%	8 9 A BIC D E F
Input current		8.2mA RMS. TYP. (100VAC, 60Hz), 6.8mA RMS. TYP.(100VAC, 50Hz)	100-120VAC 6,8-9.8mA 50/60Hz
Inrush current		200mA maximum within 1ms	
ON voltage/ON o	current	80VAC or higher/5mA or higher (50Hz, 60Hz)	
OFF voltage/OFI	F current	30VAC or lower/1.7mA or lower (50Hz, 60Hz)	
Input impedance		12.2kΩ (60Hz), 14.6kΩ (50Hz)	
Response time	OFF→ON	15ms or less (100VAC 50Hz, 60Hz)	
	ON→OFF	20ms or less (100VAC 50Hz, 60Hz)	
Withstand voltag	е	1400VACrms, 1 minute	
Isolation resistar	ice	10M Ω or higher by isolation resistance tester	XO TOOT X
Noise immunity		Simulator noise 1500Vp-p, noise width 1μs,	
		noise frequency 25 to 60Hz (noise simulator condition)	3 000
Protection degre	е	IP1X	5 100 p
Wiring method for	or common	16 points/common (common terminal: 9)	6 1001 E
Number of occup	pied I/O points	16 points (I/O assignment: Input 16 points)	COM TOOT N
Interrupt function	1	Available (can be set in the "Module Parameter")	
External interfac	e	Two-piece spring clamp terminal block	
		☐ Page 107 Spring clamp terminal block (lever type)	
Internal current of	consumption (5VDC)	110mA (TYP. all points ON)	
Weight		0.14kg	

■Derating chart



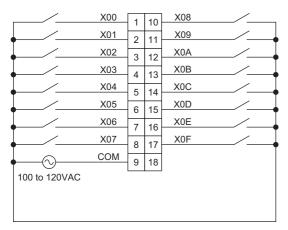
- ●: Input voltage 120VAC
- ▲: Input voltage 132VAC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

■Circuit configuration



■Terminal connection

Connection diagram viewed from the front of the module



X00 to X0F are signal names.

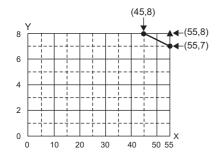
The number of 1 to 18 indicates a terminal number.

The terminal number 18 is empty.

RX28 AC input module

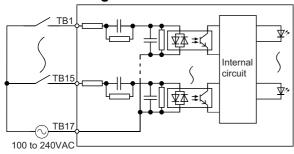
	-		
Item		Specifications	Appearance
Number of input	points	8 points	
Rated input voltage, frequency		100 to 240VAC (+10%/-15%), 50/60Hz (±3Hz)	RX28 RUN
Input voltage dis	tortion ratio	Within 5%	0 1 2 3 4 5 6 7
Input current		16.4mA RMS. TYP. (200VAC, 60Hz) 13.7mA RMS. TYP. (200VAC, 50Hz) 8.2mA RMS. TYP. (100VAC, 60Hz) 6.8mA RMS. TYP. (100VAC, 50Hz)	190-240VAC 6.6-19, mA 50-60Hz
Inrush current		950mA maximum within 1ms	
ON voltage/ON o	current	80VAC or higher/5mA or higher (50Hz, 60Hz)	N 2 2
OFF voltage/OFI	F current	30VAC or lower/1.7mA or lower (50Hz, 60Hz)	N 2 2 3
Input impedance		12.1kΩ (60Hz), 14.5kΩ (50Hz)	3 3 5
Response time	OFF→ON	10ms or less (200VAC 50Hz, 60Hz)	6
	ON→OFF	20ms or less (200VAC 50Hz, 60Hz)	N 7 8
Withstand voltag	е	2300VACrms, 1 minute	
Isolation resistar	ice	10M $Ω$ or higher by isolation resistance tester	N G A B
Noise immunity		Simulator noise 1500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	N C C D
Protection degre	е	IP1X	I N M E
Wiring method for	or common	8 points/common (common terminal: TB17)	
Number of occup	pied I/O points	16 points (I/O assignment: Input 16 points)	
Interrupt function		Available (can be set in the "Module Parameter")	
External interface		18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module	
Internal current of	consumption (5VDC)	90mA (TYP. all points ON)	
Weight		0.18kg	
		1	

■Derating chart



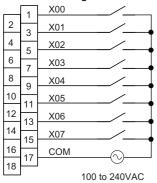
- ▲: Input voltage 240VAC
- ●: Input voltage 264VAC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

■Circuit configuration



■Terminal connection

Connection diagram viewed from the front of the module



X00 to X07 are signal names.

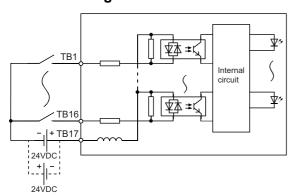
The number of 1 to 18 indicates a terminal number.

The terminal number 2, 4, 6, 8, 10, 12, 14, 16, and 18 are empty.

RX40C7 DC input module

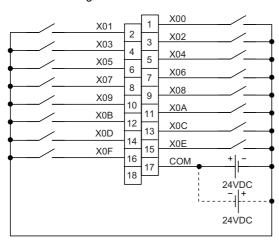
Item	Specifications	Appearance
Number of input points	16 points	RX40C7 RUN
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)	RUN 0 1 2 314 5
Input current	7.0mA TYP. (at 24VDC)	8 9 A B C D
ON voltage/ON current	15V or higher/4mA or higher	24VDC 7.0mA
OFF voltage/OFF current	8V or lower/2mA or lower	
Input resistance	3.3kΩ	
Response time	Page 29 Input response time	1 2 0
Withstand voltage	510VACrms, 1 minute	3 2 2
Isolation resistance	10M Ω or higher by isolation resistance tester	54 1
Noise immunity	Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)	7 6 5 6
Protection degree	IP2X	9 7
Wiring method for common	16 points/common (common terminal: TB17) Positive/negative common shared type	B C X 9
Number of occupied I/O points	16 points (I/O assignment: Input 16 points)	D B
Interrupt function	Available (can be set in the "Module Parameter")	F
External interface	18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module	ZV
Internal current consumption (5VDC)	120mA (TYP. all points ON)	
Weight	0.16kg	

■Circuit configuration



■Terminal connection

Connection diagram viewed from the front of the module



X00 to X0F are signal names.

The number of 1 to 18 indicates a terminal number.

The terminal number 18 is empty.

■Input response time

Timing	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms*1	20ms	70ms
OFF→ON (MAX)	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	0.35ms	0.4ms	0.5ms	0.7ms	1ms	5ms	10ms	20ms	70ms

^{*1} The default value of input response time is 10ms.

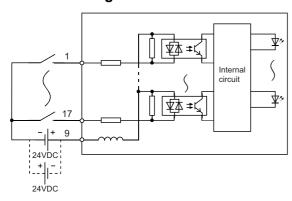
RX40C7-TS DC input module

Item	Specifications
Number of input points	16 points
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)
Input current	7.0mA TYP. (at 24VDC)
ON voltage/ON current	15V or higher/4mA or higher
OFF voltage/OFF current	8V or lower/2mA or lower
Input resistance	3.3kΩ
Response time	□ Page 31 Input response time
Withstand voltage	510VACrms, 1 minute
Isolation resistance	10M Ω or higher by isolation resistance tester
Noise immunity	Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)
Protection degree	IP2X
Wiring method for common	16 points/common (common terminal: 9) Positive/negative common shared type
Number of occupied I/O points	16 points (I/O assignment: Input 16 points)
Interrupt function	Available (can be set in the "Module Parameter")
External interface	Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)
Internal current consumption (5VDC)	120mA (TYP. all points ON)
Weight	0.12kg

XO 1 2 3 4 5 6 7 8 9 A B C D E F 3400C A B C D B

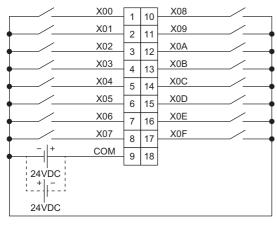
Appearance

■Circuit configuration



■Terminal connection

Connection diagram viewed from the front of the module



X00 to X0F are signal names.

The number of 1 to 18 indicates a terminal number.

The terminal number 18 is empty.

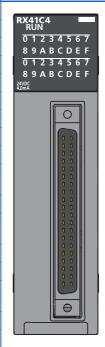
■Input response time

Timing	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms*1	20ms	70ms
OFF→ON (MAX)	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	0.35ms	0.4ms	0.5ms	0.7ms	1ms	5ms	10ms	20ms	70ms

^{*1} The default value of input response time is 10ms.

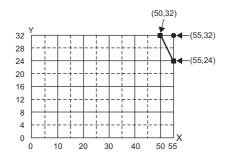
RX41C4 DC input module

Item	Specifications
Number of input points	32 points
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)
Input current	4.0mA TYP. (at 24VDC)
ON voltage/ON current	19V or higher/3mA or higher
OFF voltage/OFF current	6V or lower/1.0mA or lower
Input resistance	5.3kΩ
Response time	Page 33 Input response time
Withstand voltage	510VACrms, 1 minute
Isolation resistance	10M Ω or higher by isolation resistance tester
Noise immunity	Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)
Protection degree	IP2X
Wiring method for common	32 points/common (common terminal: B01, B02) Positive/negative common shared type
Number of occupied I/O points	32 points (I/O assignment: Input 32 points)
Interrupt function	Available (can be set in the "Module Parameter")
External interface	40-pin connector ☐ Page 106 40-pin connector type module
Internal current consumption (5VDC)	150mA (TYP. all points ON)
Weight	0.11kg



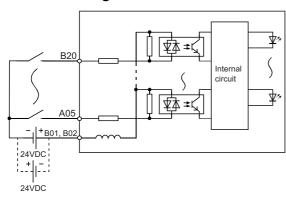
Appearance

■Derating chart



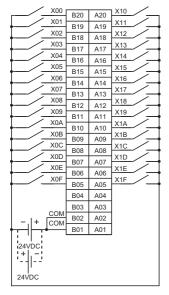
- ●: Input voltage 26.4VDC
- ■: Input voltage 28.8VDC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

■Circuit configuration



■Terminal connection

Connection diagram viewed from the front of the module



X00 to X1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

A01 to A04, B03, and B04 are empty.

■Input response time

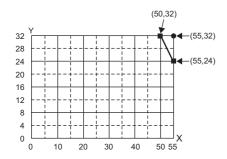
Timing	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms ^{*1}	20ms	70ms
OFF→ON (MAX)	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	0.2ms	0.3ms	0.5ms	0.7ms	1ms	5ms	10ms	20ms	70ms

^{*1} The default value of input response time is 10ms.

RX41C4-TS DC input module

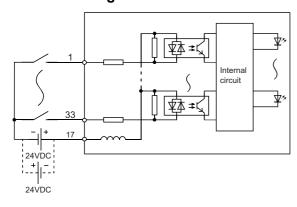
Item	Specifications	Appearance
Number of input points	32 points	
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)	RX41C4-TS RUN
Input current	4.0mA TYP. (at 24VDC)	0 1 2 3 4 5 8 9 A B C D
ON voltage/ON current	19V or higher/3mA or higher	0 1 2 3 4 5
OFF voltage/OFF current	6V or lower/1.0mA or lower	89ABCD 24VDC 4,0mA
Input resistance	5.3kΩ	4.UMA
Response time	☐ Page 35 Input response time	X0 TOO
Withstand voltage	510VACrms, 1 minute	
Isolation resistance	$10 \text{M}\Omega$ or higher by isolation resistance tester	
Noise immunity	Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)	5 100 6 100
Protection degree	IP2X	7 00
Wiring method for common	32 points/common (common terminal: 17) Positive/negative common shared type	9 TOO A TOO B TOO
Number of occupied I/O points	32 points (I/O assignment: Input 32 points)	
Interrupt function	Available (can be set in the "Module Parameter")	
External interface	Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)	COM TOO
Internal current consumption (5VDC)	150mA (TYP. all points ON)	
Weight	0.13kg	

■Derating chart



- ●: Input voltage 26.4VDC
- ■: Input voltage 28.8VDC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

■Circuit configuration



Connection diagram viewed from the front of the module

X00	1	18	X10
X01		_	X11
X02	2	19	X12
X03	3	20	X13
X04	4	21	X14
X05	5	22	
-	6	23	X15
X06	7	24	X16
X07	8	25	X17
X08	9	26	X18
X09	10	27	X19
X0A	11	28	X1A
X0B		_	X1B
X0C	12	29	X1C
XOD	13	30	X1D
X0E	14	31	X1E X1E
X0F	15	32	
<u> </u>	16	33	X1F
T COM	17	34]
124VDC + - - - 24VDC			-

X00 to X1F are signal names.

The number of 1 to 34 indicates a terminal number.

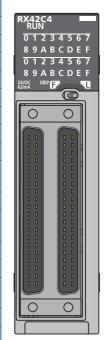
The terminal number 34 is empty.

Timing	Setting va	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms ^{*1}	20ms	70ms	
OFF→ON (MAX)	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms	
ON→OFF (MAX)	0.2ms	0.3ms	0.5ms	0.7ms	1ms	5ms	10ms	20ms	70ms	

^{*1} The default value of input response time is 10ms.

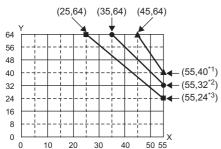
RX42C4 DC input module

Item	Specifications
Number of input points	64 points
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)
Input current	4.0mA TYP. (at 24VDC)
ON voltage/ON current	19V or higher/3mA or higher
OFF voltage/OFF current	6V or lower/1.0mA or lower
Input resistance	5.3kΩ
Response time	Page 37 Input response time
Withstand voltage	510VACrms, 1 minute
Isolation resistance	10M Ω or higher by isolation resistance tester
Noise immunity	Simulator noise 500Vp-p, noise width 1μs,
	noise frequency 25 to 60Hz (noise simulator condition)
Protection degree	IP2X
Wiring method for common	32 points/common (common terminal: 1B01, 1B02, 2B01, 2B02)
	Positive/negative common shared type
Number of occupied I/O points	64 points (I/O assignment: Input 64 points)
Interrupt function	Available (can be set in the "Module Parameter")
External interface	40-pin connector
	☐ Page 106 40-pin connector type module
Internal current consumption (5VDC)	180mA (TYP. all points ON)
Weight	0.14kg



Appearance

■Derating chart

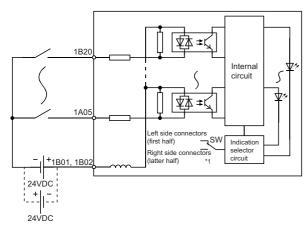


- 0 10 20 30 40 50 55 *1 This indicates 20 points/common (total 40 points).
- *2 This indicates 16 points/common (total 32 points).
- *3 This indicates 12 points/common (total 24 points).

- ▲: Input voltage 24VDC
- ●: Input voltage 26.4VDC
- ■: Input voltage 28.8VDC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

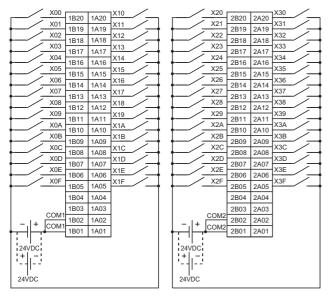
■Circuit configuration

The figure below shows the case of 32 points in the first half (F). The case of 32 points in the latter half (L) is the same.



*1 The LED indicates the first half (X00 to X1F) by turning the switch to the left (F), while the LED indicates the latter half (X20 to X3F) by turning the switch to the right (L).

Connection diagram viewed from the front of the module



X00 to X1F and X20 to X3F are signal names.

 $1A01\ to\ 1A20,\ 1B01\ to\ 1B20,\ 2A01\ to\ 2A20,\ and\ 2B01\ to\ 2B20\ indicate\ pin\ numbers.$

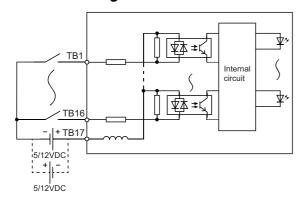
1A01 to 1A04, 1B03, 1B04, 2A01 to 2A04, 2B03, and 2B04 are empty.

Timing	Setting va	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms*1	20ms	70ms	
OFF→ON (MAX)	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms	
ON→OFF (MAX)	0.2ms	0.3ms	0.5ms	0.7ms	1ms	5ms	10ms	20ms	70ms	

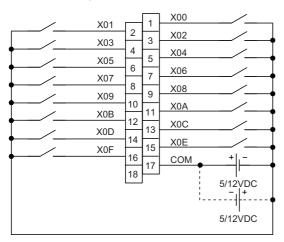
^{*1} The default value of input response time is 10ms.

RX70C4 DC input module

Item	Specifications									
Number of input points	16 points									
Rated input voltage	5VDC (ripple ratio: within 5%) (allowable voltage range: 4.25 to 6VDC)	12VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 14.4VDC)	RX70C4 RUN 0 1 2 3 4 5 8 9 A B C D							
Input current	1.7mA TYP. (at 5VDC)	4.8mA TYP. (at 12VDC)	5/12VDC 1.7/4.8mA							
ON voltage/ON current	3.5V or higher/1mA or higher									
OFF voltage/OFF current	1V or lower/0.1mA or lower									
Input resistance	2.3kΩ	βkΩ								
Response time	Page 39 Input response time	3 2 2								
Withstand voltage	510VACrms, 1 minute	5 4 4								
Isolation resistance	10M Ω or higher by isolation resistance	76 5								
Noise immunity	Simulator noise 500Vp-p, noise widtl noise frequency 25 to 60Hz (noise si	•	98 7 7							
Protection degree	IP2X		BA W							
Wiring method for common	16 points/common (common termina Positive/negative common shared ty	,	D A B							
Number of occupied I/O points	16 points (I/O assignment: Input 16 p	points)	FORD							
Interrupt function	Available (can be set in the "Module	Parameter")	NM WE							
External interface	18-point screw terminal block (M3×6	′								
Internal current consumption (5VDC)	120mA (TYP. all points ON)									
Weight	0.16kg									



Connection diagram viewed from the front of the module



X00 to X0F are signal names.

The number of 1 to 18 indicates a terminal number.

The terminal number 18 is empty.

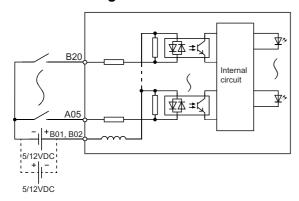
Timing	Setting va	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms*1	20ms	70ms	
OFF→ON (MAX)	0.2ms	0.3ms	0.4ms	0.5ms	1ms	5ms	10ms	20ms	70ms	
ON→OFF (MAX)	0.41ms	0.5ms	0.6ms	0.7ms	1ms	5ms	10ms	20ms	70ms	

^{*1} The default value of input response time is 10ms.

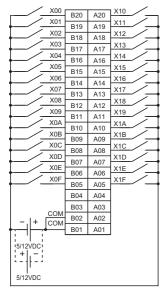
RX71C4 DC input module

	I		
Item	Specifications		Appearance
Number of input points	32 points		
Rated input voltage	5VDC (ripple ratio: within 5%) (allowable voltage range: 4.25 to 6VDC)	12VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 14.4VDC)	RX71C4 RUN 0 1 2 3 4 5 8 9 A B C D
Input current	1.7mA TYP. (at 5VDC)	4.8mA TYP. (at 12VDC)	8 9 A B C D
ON voltage/ON current	3.5V or higher/1mA or higher		5/12VDC 1.7/4.8mA
OFF voltage/OFF current	1V or lower/0.1mA or lower		
Input resistance	2.3kΩ		
Response time	Page 41 Input response time		1 1
Withstand voltage	510VACrms, 1 minute		0.0
Isolation resistance	10M Ω or higher by isolation resistance	ce tester	
Noise immunity	Simulator noise 500Vp-p, noise widtl noise frequency 25 to 60Hz (noise si	0 0	
Protection degree	IP2X		1 1
Wiring method for common	32 points/common (common termina Positive/negative common shared ty	•	0 0
Number of occupied I/O points	32 points (I/O assignment: Input 32 p	points)	
Interrupt function	Available (can be set in the "Module	Parameter")	
External interface	40-pin connector ☐ Page 106 40-pin connector type	module	
Internal current consumption (5VDC)	140mA (TYP. all points ON)		
Weight	0.12kg		





Connection diagram viewed from the front of the module



X00 to X1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

A01 to A04, B03, and B04 are empty.

Timing	Setting va	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms*1	20ms	70ms	
OFF→ON (MAX)	0.2ms	0.3ms	0.5ms	0.6ms	1ms	5ms	10ms	20ms	70ms	
ON→OFF (MAX)	0.21ms	0.3ms	0.5ms	0.6ms	1ms	5ms	10ms	20ms	70ms	

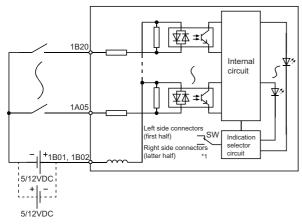
^{*1} The default value of input response time is 10ms.

RX72C4 DC input module

Item	Specifications								
Number of input points	64 points								
Rated input voltage	5VDC (ripple ratio: within 5%) (allowable voltage range: 4.25 to 6VDC)	12VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 14.4VDC)							
Input current	1.7mA TYP. (at 5VDC)	4.8mA TYP. (at 12VDC)							
ON voltage/ON current	3.5V or higher/1mA or higher								
OFF voltage/OFF current	1V or lower/0.1mA or lower								
Input resistance	2.3kΩ	.3kΩ							
Response time	Page 43 Input response time								
Withstand voltage	510VACrms, 1 minute								
Isolation resistance	10M Ω or higher by isolation resistance tester								
Noise immunity	Simulator noise 500Vp-p, noise width 1 noise frequency 25 to 60Hz (noise simulations)	• •							
Protection degree	IP2X								
Wiring method for common	32 points/common (common terminal: Positive/negative common shared type								
Number of occupied I/O points	64 points (I/O assignment: Input 64 poi	nts)							
Interrupt function	Available (can be set in the "Module Pa	arameter")							
External interface	40-pin connector Page 106 40-pin connector type m	odule							
Internal current consumption (5VDC)	150mA (TYP. all points ON)								
Weight	0.14kg								

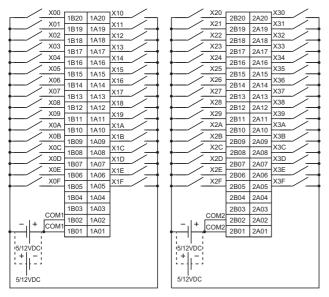


Appearance



^{*1} The figure above shows the case of 32 points in the first half (F). The case of 32 points in the latter half (L) is the same.

Connection diagram viewed from the front of the module



X00 to X1F and X20 to X3F are signal names.

1A01 to 1A20, 1B01 to 1B20, 2A01 to 2A20, and 2B01 to 2B20 indicate pin numbers.

1A01 to 1A04, 1B03, 1B04, 2A01 to 2A04, 2B03, and 2B04 are empty.

Timing	Setting va	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms ^{*1}	20ms	70ms	
OFF→ON (MAX)	0.2ms	0.3ms	0.5ms	0.6ms	1ms	5ms	10ms	20ms	70ms	
ON→OFF (MAX)	0.21ms	0.3ms	0.5ms	0.6ms	1ms	5ms	10ms	20ms	70ms	

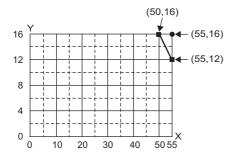
^{*1} The default value of input response time is 10ms.

RX40PC6H DC high-speed input module

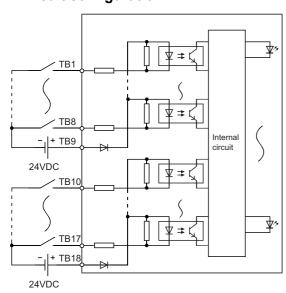
Item	Specifications	Appearance
Number of input points	16 points	RX40PC6H RUN
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)	RUN 0 1 2 3 4 5 6 7
Input current	6.0mA TYP. (at 24VDC)	8 9 A B C D E F
ON voltage/ON current	15V or higher/4mA or higher	24VDC 6.0mA
OFF voltage/OFF current	8V or lower/1.7mA or lower	
Input resistance	3.9kΩ	
Response time	Page 45 Input response time	1 2 0 1
Withstand voltage	510VACrms, 1 minute	3 2 2
Isolation resistance	10M Ω or higher by isolation resistance tester	54 2
Noise immunity*1	Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)	7 S 5 6
Protection degree	IP2X	8 1 7
Wiring method for common	8 points/common (common terminal: TB9, TB18) Positive common type	A 9 8 9 A
Number of occupied I/O points	16 points (I/O assignment: Input 16 points)	C B
Interrupt function	Available (can be set in the "Module Parameter")	ELECTION
External interface	18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module	COF E
Internal current consumption (5VDC)	100mA (TYP. all points ON)	
Weight	0.16kg	

^{*1} The noise immunity is the value for when the input response time setting is set to $50\mu s$ or longer.

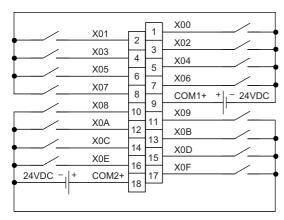
■Derating chart



- ●: Input voltage 26.4VDC
- ■: Input voltage 28.8VDC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)



Connection diagram viewed from the front of the module



X00 to X0F are signal names.

The number of 1 to 18 indicates a terminal number.

Timing	Setting value	Setting value										
	No Setting	20 μs	50 μs	0.1ms	0.2ms ^{*1}	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
OFF→ON (MAX)	5μs	20μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	10μs	25μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms

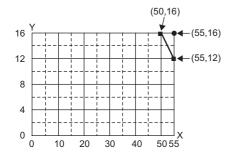
^{*1} The default value of input response time is 0.2ms.

RX40NC6H DC high-speed input module

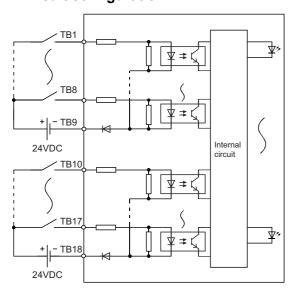
Item	Specifications
Number of input points	16 points
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)
Input current	6.0mA TYP. (at 24VDC)
ON voltage/ON current	15V or higher/4mA or higher
OFF voltage/OFF current	8V or lower/1.7mA or lower
Input resistance	3.9kΩ
Response time	Page 47 Input response time
Withstand voltage	510VACrms, 1 minute
Isolation resistance	10M Ω or higher by isolation resistance tester
Noise immunity*1	Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)
Protection degree	IP2X
Wiring method for common	8 points/common (common terminal: TB9, TB18) Negative common type
Number of occupied I/O points	16 points (I/O assignment: Input 16 points)
Interrupt function	Available (can be set in the "Module Parameter")
External interface	18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module
Internal current consumption (5VDC)	100mA (TYP. all points ON)
Weight	0.16kg

^{*1} The noise immunity is the value for when the input response time setting is set to $50\mu s$ or longer.

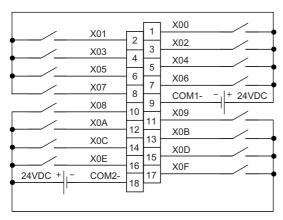
■Derating chart



- ●: Input voltage 26.4VDC
- ■: Input voltage 28.8VDC
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)



Connection diagram viewed from the front of the module



X00 to X0F are signal names.

The number of 1 to 18 indicates a terminal number.

Timing	Setting value	etting value										
	No Setting	20 μs	50 μs	0.1ms	0.2ms ^{*1}	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
OFF→ON (MAX)	5μs	20μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	10μs	25μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms

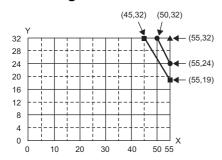
^{*1} The default value of input response time is 0.2ms.

RX41C6HS DC high-speed input module

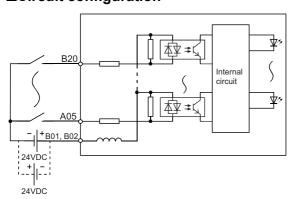
Item	Specifications	Appearance
Number of input points	32 points	DV44 CCUC
Rated input voltage	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)	RX41C6HS RUN
Input current	6.0mA TYP. (at 24VDC)	0 1 2 3 4 5 6 7 8 9 A B C D E F
ON voltage/ON current	19V or higher/4mA or higher	0 1 2 3 4 5 6 7 8 9 A B C D E F
OFF voltage/OFF current	6V or lower/1.7mA or lower	24VDC 6.0mA
Input resistance	4kΩ	
Response time	☐ Page 49 Input response time	
Withstand voltage	510VACrms, 1 minute	
Isolation resistance	10M Ω or higher by isolation resistance tester	
Noise immunity*1	Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	
Protection degree	IP2X	0 0
Wiring method for common	32 points/common (common terminal: B01, B02) Positive/negative common shared type	
Number of occupied I/O points	32 points (I/O assignment: Input 32 points)	
Interrupt function	Available (can be set in the "Module Parameter")	
External interface	40-pin connector Page 106 40-pin connector type module	
Internal current consumption (5VDC)	150mA (TYP. all points ON)	
Weight	0.12kg	

^{*1} The noise immunity is the value for when the input response time setting is set to $50\mu s$ or longer.

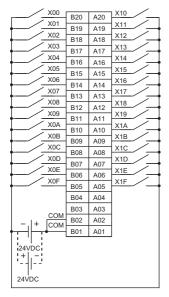
■Derating chart



- ▲: Input voltage 24VDC
- ●: Input voltage 26.4VDC
- ■: Input voltage 28.8V
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)



Connection diagram viewed from the front of the module



X00 to X1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

A01 to A04, B03, and B04 are empty.

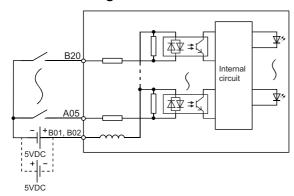
Timing	Setting va	Setting value												
	No Setting	10 μs	20 μs	50 μ s	0.1ms	0.2ms ^{*1}	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms	
OFF→ON (MAX)	1μs	10μs	20μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms	
ON→OFF (MAX)	1μs	10μs	20μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms	

^{*1} The default value of input response time is 0.2ms.

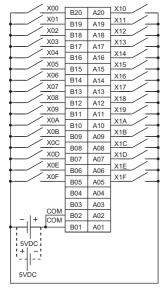
RX61C6HS DC high-speed input module

Item	Specifications	Appearance
Number of input points	32 points	DVC4CCUS
Rated input voltage	5VDC (ripple ratio: within 5%) (allowable voltage range: 4.25 to 6VDC)	RX61C6HS RUN
Input current	6.0mA TYP. (at 5VDC)	0 1 2 3 4 5 6 7 8 9 A B C D E F
ON voltage/ON current	3.5V or higher/3mA or higher	0 1 2 3 4 5 6 7 8 9 A B C D E F
OFF voltage/OFF current	1V or lower/1mA or lower	SARCDE F
Input resistance	600Ω	
Response time	Page 51 Input response time	
Withstand voltage	510VACrms, 1 minute	
Isolation resistance	$10M\Omega$ or higher by isolation resistance tester	
Noise immunity*1	Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	
Protection degree	IP2X	
Wiring method for common	32 points/common (common terminal: B01, B02) Positive/negative common shared type	
Number of occupied I/O points	32 points (I/O assignment: Input 32 points)	
Interrupt function	Available (can be set in the "Module Parameter")	
External interface	40-pin connector Page 106 40-pin connector type module	
Internal current consumption (5VDC)	150mA (TYP. all points ON)	
Weight	0.12kg	

^{*1} The noise immunity is the value for when the input response time setting is set to $50\mu s$ or longer.



Connection diagram viewed from the front of the module



X00 to X1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

A01 to A04, B03, and B04 are empty.

Timing	Setting va	Setting value											
	No Setting	10 μ s	20 μ s	50 μ s	0.1ms	0.2ms ^{*1}	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
OFF→ON (MAX)	1μs	10μs	20μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	1μs	10μs	20μs	50μs	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms

^{*1} The default value of input response time is 0.2ms.

Output modules

The following output modules are equipped with the overload protection function and overheat protection function. Applicable module models······RY40NT5P, RY40NT5P-TS, RY41NT2P, RY41NT2P-TS, RY42NT2P, RY40PT5P, RY41PT1P, RY41PT1P-TS, RY42PT1P

Function	Description
Overload protection*1	 If an output module detects an overcurrent, current limiter operation*² is activated to limit the output current. If the load current falls below the overcurrent detection value, the normal operation resumes.
Overheat protection*1	 If an output module continues to output an overcurrent due to overload, heat is generated inside the module. If a high temperature heat is detected inside the module, the output turns off. If an overheat state persists, the heat may transfer to the printed-circuit board, potentially activating the overheat protection of another output. If the heat drops, the normal operation resumes automatically.

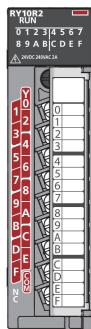
^{*1} This function is intended to protect the internal circuit of a module, not to protect external devices.

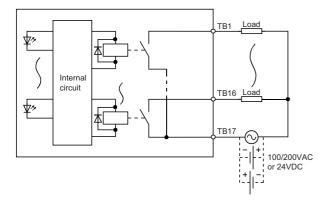
Additionally, an abnormal load can cause the module internal temperature to rise, resulting in deterioration of the output elements and discoloration of the case and printed-circuit board. In the event of an abnormal load, turn off the corresponding output immediately and eliminate the cause.

^{*2} This operation limits an overcurrent to a certain current value, which allows a continuous output.

RY10R2 contact output module

240VAC 2A (COSφ = 1)/point, 8A/common	Item		Specifications	Appearance
240VAC 2A (COSφ = 1)/point, 8A/common Minimum switching load 5VDC, 1mA Maximum switching load 264VAC 125VDC Response time OFF→ON 10ms or less ON→OFF 12ms or less Life Mechanical 20 million times or more Electrical □ Page 98 Relay life (contact switching life) Maximum switching frequency 3600 times/hour Surge suppressor None Fuse None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3x6 screw) □ Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Number of output	t points	16 points	DV40D2
Maximum switching load 264VAC 125VDC Response time OFF→ON 10ms or less ON→OFF 12ms or less Life Mechanical 20 million times or more Electrical Page 98 Relay life (contact switching life) Maximum switching frequency 3600 times/hour Surge suppressor None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Rated switching voltage/current		71 7	RY10R2 RUN 0 1 2 3 4 5 6
Maximum switching load 264VAC 125VDC Response time OFF→ON 10ms or less ON→OFF 12ms or less Life Mechanical 20 million times or more Electrical Page 98 Relay life (contact switching life) Maximum switching frequency 3600 times/hour Surge suppressor None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Minimum switching load		5VDC, 1mA	8 9 A B C D I
ON→OFF 12ms or less Life Mechanical 20 million times or more Electrical □ Page 98 Relay life (contact switching life) Maximum switching frequency 3600 times/hour Surge suppressor None Fuse None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) □ Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450MA (TYP. all points ON)	Maximum switchi	ing load	264VAC 125VDC	
Life Mechanical 20 million times or more Electrical Page 98 Relay life (contact switching life) Maximum switching frequency 3600 times/hour Surge suppressor None Fuse None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Response time	OFF→ON	10ms or less	
Electrical		ON→OFF	12ms or less	10 10
Maximum switching frequency 3600 times/hour Surge suppressor None Fuse None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) □ Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Life	Mechanical	20 million times or more	2 2 2
Surge suppressor None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)		Electrical	Page 98 Relay life (contact switching life)	4 3
Fuse None Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Maximum switching frequency		3600 times/hour	5 6 4
Withstand voltage 2300VACrms, 1 minute Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) □ Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Surge suppressor		None	7 6 6
Isolation resistance 10MΩ or higher by isolation resistance tester Noise immunity Simulator noise 1500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) □ Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Fuse		None	7
Noise immunity Simulator noise 1500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Withstand voltage	е	2300VACrms, 1 minute	A 8
noise frequency 25 to 60Hz (noise simulator condition) Protection degree IP1X Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Fage 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Isolation resistan	се	10M Ω or higher by isolation resistance tester	BC AA
Wiring method for common 16 points/common (common terminal: TB17) Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Noise immunity		1.17	D E V B
Number of occupied I/O points 16 points (I/O assignment: Output 16 points) External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Protection degree		IP1X	
External interface 18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Wiring method for common		16 points/common (common terminal: TB17)	
Page 105 18-point screw terminal block type module Internal current consumption (5VDC) 450mA (TYP. all points ON)	Number of occupied I/O points		16 points (I/O assignment: Output 16 points)	
	External interface		, ,	
W : 11	Internal current c	onsumption (5VDC)	450mA (TYP. all points ON)	
weight 0.22kg	Weight		0.22kg	





Connection diagram viewed from the front of the module

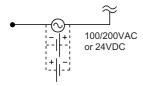
Load	Y01	-1	Y00	Load
		2 3	Y02	Load
Load	Y03	4	Y04	Load
Load	Y05	6 5	Y06	Load
Load	Y07	8 7		─
Load	Y09	9	Y08	Load
Load	Y0B	10 11	Y0A	Load
+		12 13	Y0C	Load
Load	Y0D	14	Y0E	Load
Load	Y0F	15	COM	External load :
		18 17		power supply
			•	

Y00 to Y0F are signal names.

The number of 1 to 18 indicates a terminal number.

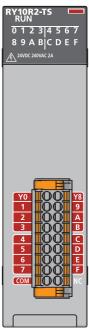
The terminal number 18 is empty.

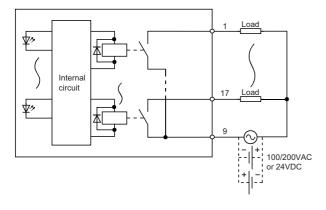
• The figure below shows the external power supply.



RY10R2-TS contact output module

Item		Specifications	Appearance
Number of outpu	ut points	16 points	3.44
Rated switching voltage/current		24VDC 2A (resistive load)/point, 8A/common 240VAC 2A (COSφ = 1)/point, 8A/common	RY10R2-TS RUN 0 1 2 3 4 5 6
Minimum switch	ing load	5VDC, 1mA	8 9 A B C D E
Maximum switch	ning load	264VAC 125VDC	ZAVOC ZAVVAC ZA
Response time	OFF→ON	10ms or less	
	ON→OFF	12ms or less	
Life	Mechanical	20 million times or more	
	Electrical	্রে Page 98 Relay life (contact switching life)	
Maximum switch	ning frequency	3600 times/hour	
Surge suppresso	or	None	
Fuse		None	Y0 1001
Withstand voltage	је	2300VACrms, 1 minute	1 00
Isolation resistar	nce	10M $Ω$ or higher by isolation resistance tester	I I O O I
Noise immunity		Simulator noise 1500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	4 5 6 7
Protection degre	ee	IP1X	7 000 COM 000
Wiring method for common		16 points/common (common terminal: 9)	
Number of occupied I/O points		16 points (I/O assignment: Output 16 points)	
External interfac	ce	Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)	
Internal current	consumption (5VDC)	450mA (TYP. all points ON)	
Weight		0.19kg	





Connection diagram viewed from the front of the module

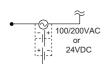
Load	Y00	1	10	Y08	Load
Load	Y01	2	11	Y09	Load
Load	Y02	-		Y0A	Load
Load	Y03	3	12	Y0B	Load
Load	Y04	4	13	Y0C	Load
Load	Y05	5	14	Y0D	Load
Load	Y06	6	15	Y0E	Load
Load		7	16	Y0F	Load
•	Y07	8	17	101	_
External load power supply	COM	9	18		

Y00 to Y0F are signal names.

The number of 1 to 18 indicates a terminal number.

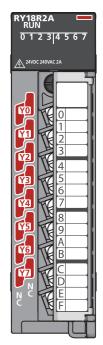
The terminal number 18 is empty.

• The figure below shows the external power supply.

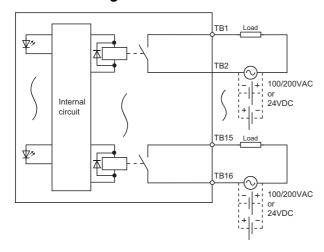


RY18R2A contact output module (all points independent contact)

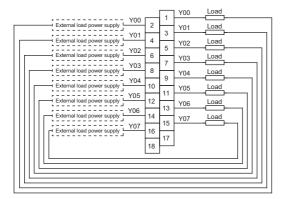
lta		Constitutions					
Item		Specifications	ļ				
Number of outpu	ıt points	8 points	l				
Rated switching	voltage/current	24VDC 2A (resistive load)/point, 8A/module 240VAC 2A (COSφ = 1)/point, 8A/module					
Minimum switch	ing load	5VDC, 1mA					
Maximum switch	ing load	264VAC 125VDC					
Response time	OFF→ON	10ms or less					
	ON→OFF	12ms or less					
Life	Mechanical	20 million times or more					
	Electrical	Page 98 Relay life (contact switching life)					
Maximum switch	ing frequency	3600 times/hour					
Surge suppresso	or	None					
Fuse		None					
Withstand voltag	je	2300VACrms, 1 minute					
Isolation resistar	nce	10M Ω or higher by isolation resistance tester					
Noise immunity		Simulator noise 1500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)					
Protection degre	e	IP1X					
Wiring method for	or common	No common (all points independent contact)					
Number of occup	oied I/O points	16 points (I/O assignment: Output 16 points)					
External interfac	е	18-point screw terminal block (M3×6 screw) Fig. Page 105 18-point screw terminal block type module					
Internal current	consumption (5VDC)	260mA (TYP. all points ON)					
Weight		0.19kg					



Appearance



Connection diagram viewed from the front of the module

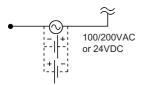


Y00 to Y07 are signal names.

The number of 1 to 18 indicates a terminal number.

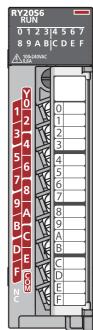
The terminal number 17 and 18 are empty.

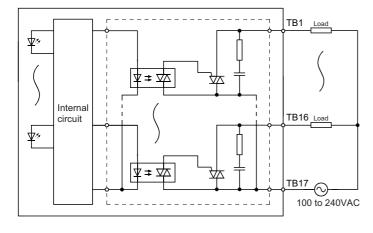
• The figure below shows the external power supply.



RY20S6 triac output module

Item		Specifications	Appearance
Number of output points		16 points	
Rated load voltage, frequency		100 to 240VAC (+10%/-15%), 50/60Hz (±3Hz)	RY20S6 RUN
Maximum load c	urrent	0.6A/point, 4.8A/common	0 1 2 3 4 5 6 8 9 A B C D I
Load voltage dis	tortion ratio	Within 5%	100-240VAC 0.6A
Maximum load v	oltage	264VAC	
Minimum load vo	oltage/current	24VAC/100mA, 100VAC/25mA, 240VAC/25mA	
Maximum inrush	current	20A/cycle or lower	12 1
Leakage current	at OFF	3mA or lower (at 240V, 60Hz), 1.5mA or lower (at 120V, 60Hz)	32 12
Maximum voltag	e drop at ON	1.5V or lower (at load current of 0.6A)	4
Response time	OFF→ON	Total of 1ms and 0.5 cycles or less	5 6 4
	ON→OFF	Total of 1ms and 0.5 cycles or less (rated load, resistive load)	7 6
Surge suppresso	or	CR absorber	9 7
Fuse		None (Attaching a fuse to each external wiring is recommended.)	A 2 8
Withstand voltag	е	2300VACrms, 1 minute	PC MA
Isolation resistar	ice	10M $Ω$ or higher by isolation resistance tester	DE WB
Noise immunity		Simulator noise 1500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	FON
Protection degree		IP1X	
Wiring method for common		16 points/common (common terminal: TB17)	
Number of occupied I/O points		16 points (I/O assignment: Output 16 points)	
External interface		18-point screw terminal block (M3×6 screw) Fig. Page 105 18-point screw terminal block type module	
Internal current consumption (5VDC)		5VDC) 280mA (TYP. all points ON)	
Weight		0.24kg	





Connection diagram viewed from the front of the module

1	V04		1	Y00	Load	<u> </u>
Load	Y01	2	Ė	Y02	Load	
Load	Y03	_	3			•
Load	Y05	4	5	Y04	Load	∳
← □		6	-	Y06	Load	.
Load	Y07	8	7	Y08	Load	
Load	Y09		9			+
Load	Y0B	10	11	Y0A	Load	
+ Coad		12	-	Y0C	Load	
Load	Y0D	14	13	Y0E	Load	
Load	Y0F		15	TUL	Load	•
		16	17	COM	<u> </u>	
		18	17		9	I
			J		100 to 240	VAC

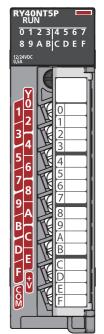
Y00 to Y0F are signal names.

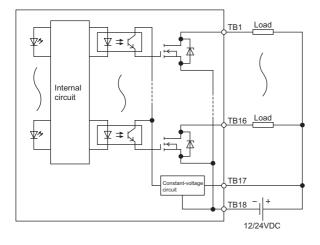
The number of 1 to 18 indicates a terminal number.

The terminal number 18 is empty.

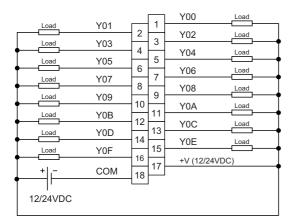
RY40NT5P transistor output module

Item		Specifications	Appearance			
Number of output points		16 points				
Rated load voltage		12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY40NT5P RUN			
Maximum load c	urrent	0.5A/point, Pilot Duty, 5A/common	0 1 2 3 4 5 8 9 A B C D			
Maximum inrush current		Current is to be limited by the overload protection function.	12/24VDC 0.5A			
Leakage current	at OFF	0.1mA or lower				
Maximum voltag	e drop at ON	0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A	T X			
Response time	OFF→ON	0.5ms or less				
	ON→OFF	1ms or less (rated load, resistive load)	3 2 1 2			
Surge suppresso	or	Zener diode	4 3			
Fuse		None	6 4			
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)	7 6			
supply Current		4mA TYP. (at 24VDC), 9mA MAX. (at 24VDC)	9 7			
Withstand voltage		510VACrms, 1 minute				
Isolation resistance		10M Ω or higher by isolation resistance tester	T C A A			
Noise immunity		Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	DE WOO			
Protection degre	е	IP2X				
Wiring method for common		16 points/common (common terminal: TB18) Sink type				
Number of occup	pied I/O points	16 points (I/O assignment: Output 16 points)				
Protection Overload functions protection		Available (Page 52 Output modules)				
	Overheat protection	Available (Page 52 Output modules)				
External interface		18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module				
Internal current consumption (5VDC)		140mA (TYP. all points ON)				
Weight		0.16kg				





Connection diagram viewed from the front of the module

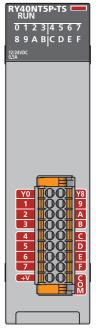


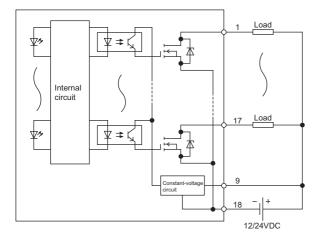
Y00 to Y0F are signal names.

The number of 1 to 18 indicates a terminal number.

RY40NT5P-TS transistor output module

	16 points 12/24VDC (allowable voltage range: 10.2 to 28.8VDC) 0.5A/point, Pilot Duty, 5A/common Current is to be limited by the overload protection function.	RUN 0 1 2 3 4 5			
	0.5A/point, Pilot Duty, 5A/common	0 1 2 3 4 5			
	1 2				
	Current is to be limited by the overload protection function.	1 8 0 V S C D			
		8 9 A B C D			
	0.1mA or lower				
ON	0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A				
N	0.5ms or less				
F	1ms or less (rated load, resistive load)				
	Zener diode				
	None				
	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)				
	6mA TYP. (at 24VDC), 9mA MAX. (at 24VDC)	VO TOO			
	510VACrms, 1 minute				
	10M Ω or higher by isolation resistance tester	3 000 4 000			
	Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	5 00 6 00 7 00			
	IP2X				
1	16 points/common (common terminal: 18) Sink type				
ints	16 points (I/O assignment: Output 16 points)				
-	Available (FP Page 52 Output modules)	-			
	Available (FP Page 52 Output modules)	-			
	Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)	1			
on (5VDC)	140mA (TYP. all points ON)	1			
	0.12kg				
r		ON 0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A ON 0.5ms or less FF 1ms or less (rated load, resistive load) Zener diode None 12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC) 6mA TYP. (at 24VDC), 9mA MAX. (at 24VDC) 510VACrms, 1 minute 10MΩ or higher by isolation resistance tester Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition) IP2X In 16 points/common (common terminal: 18) Sink type oints 16 points (I/O assignment: Output 16 points) Available (□ Page 52 Output modules) Two-piece spring clamp terminal block □ Page 107 Spring clamp terminal block (lever type) ion (5VDC) 140mA (TYP. all points ON)			





Connection diagram viewed from the front of the module

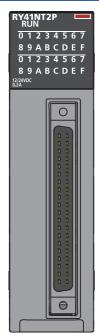
Load	Y00	1	10	Y08	Load
Load	Y01	2	11	Y09	Load
Load	Y02			Y0A	Load
Load	Y03	3	12	Y0B	Load
Load	Y04	4	13	Y0C	Load
+		5	14		
Load	Y05	6	15	Y0D	Load
Load	Y06	7	16	Y0E	Load
Load	Y07	8	17	Y0F	Load
+\/	(12/24VDC)	9	18	COM	- +
				40/	' 24VDC
				12/	24100

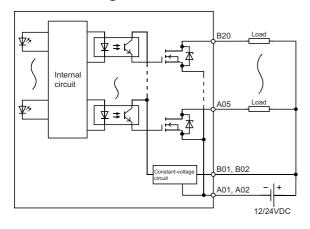
Y00 to Y0F are signal names.

The number of 1 to 18 indicates a terminal number.

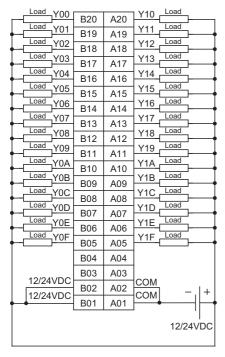
RY41NT2P transistor output module

			Ι.	
Item		Specifications	Appearance	
Number of output points		32 points	RY41NT2P RUN	
Rated load volta	ge	12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RUN 0 1 2 3 4 5	
Maximum load c	urrent	0.2A/point, Pilot Duty, 2A/common	8 9 A B C D	
Maximum inrush	current	Current is to be limited by the overload protection function.	0 1 2 3 4 5 0 8 9 A B C D	
Leakage current	at OFF	0.1mA or lower	12/24VDC 0.2A	
Maximum voltag	e drop at ON	0.2VDC (TYP.) 0.2A, 0.3VDC (MAX.) 0.2A		
Response time	OFF→ON	0.5ms or less		
	ON→OFF	1ms or less (rated load, resistive load)		
Surge suppresso	or	Zener diode	0 0	
Fuse		None	0 0	
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)	0.0	
supply	Current	16mA TYP. (at 24VDC), 37mA MAX. (at 24VDC)	0 0	
Withstand voltage		510VACrms, 1 minute		
Isolation resistance		10M Ω or higher by isolation resistance tester	0 0	
Noise immunity		Simulator noise 500Vp-p, noise width 1μs,	0.0	
		noise frequency 25 to 60Hz (noise simulator condition)	0 0	
Protection degre	е	IP2X		
Wiring method for common		32 points/common (common terminal: A01, A02) Sink type		
Number of occupied I/O points		32 points (I/O assignment: Output 32 points)		
Protection functions	Overload protection	Available (F Page 52 Output modules)		
	Overheat protection	Available (Page 52 Output modules)		
External interface		40-pin connector Page 106 40-pin connector type module		
Internal current consumption (5VDC)		urrent consumption (5VDC) 180mA (TYP. all points ON)		
Weight		0.11kg		





Connection diagram viewed from the front of the module



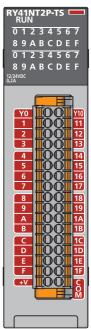
Y00 to Y1F are signal names.

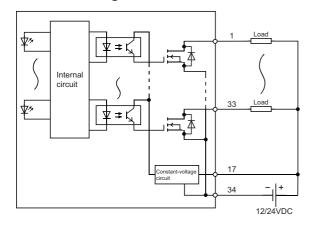
A01 to A20 and B01 to B20 indicate pin numbers.

A03, A04, B03, and B04 are empty.

RY41NT2P-TS transistor output module

Item		Specifications	Appearance
Number of output points		32 points	
Rated load voltage		12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY41NT2P-TS RUN
Maximum load c	urrent	0.2A/point, Pilot Duty, 2A/common	0 1 2 3 4 5 8 9 A B C D
Maximum inrush	current	Current is to be limited by the overload protection function.	0 1 2 3 4 5
Leakage current at OFF		0.1mA or lower	8 9 A B C D
Maximum voltag	e drop at ON	0.2VDC (TYP.) 0.2A, 0.3VDC (MAX.) 0.2A	W2A
Response time	OFF→ON	0.5ms or less	Yo TOO
	ON→OFF	1ms or less (rated load, resistive load)	1 TOO
Surge suppresso	or	Zener diode	I I I
Fuse		None	4 100 5 100
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)	6 TOO
supply Current		17mA TYP. (at 24VDC), 37mA MAX. (at 24VDC)	8 100
Withstand voltage		510VACrms, 1 minute	9 100 A 100
Isolation resistance		10M Ω or higher by isolation resistance tester	
Noise immunity		Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	D 000 E 000 F 000
Protection degre	e	IP2X	+ V 100
Wiring method for common		32 points/common (common terminal: 34) Sink type	
Number of occupied I/O points		32 points (I/O assignment: Output 32 points)	
Protection Overload protection Overheat protection		Available (F Page 52 Output modules)	
		Available (Page 52 Output modules)	
External interface		Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)	
Internal current consumption (5VDC)		current consumption (5VDC) 180mA (TYP. all points ON)	
Weight		0.13kg	1





Connection diagram viewed from the front of the module

Load_Y00	1	18	Y10	Load	
Load Y01	2	19	Y11	Load	
Load Y02	3		Y12	Load	
Load Y03		20	Y13	Load	
Load Y04	4	21	Y14	Load	
Load Y05	5	22	Y15	Load	1
Load Y06	6	23	Y16	Load	•
•	7	24		Load	•
107	8	25	Y17	Load	+
100	9	26	Y18	Load	+
100	10	27	Y19	Load	
TOA	11	28	Y1A		
Load Y0B	12	29	Y1B	Load	
Load Y0C	13	30	Y1C	Load	
Load Y0D	14	31	Y1D	Load	—
Load Y0E	15	32	Y1E	Load	
Load Y0F	16	33	Y1F	Load	
12/24VDC	17	34	сом	_	+
'	- 17	J-4			
				12/24	VDC

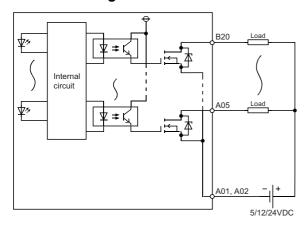
Y00 to Y1F are signal names.

The number of 1 to 34 indicates a pin number.

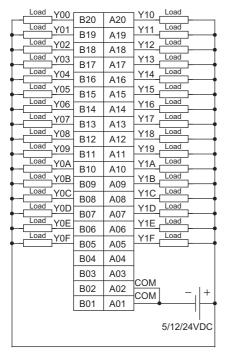
RY41NT2H transistor high-speed output module

		J 111111111111111111111111111111111111	
Item		Specifications	Appearance
Number of output points		32 points	RY41NT2H
Rated load voltage	ge	5/12/24VDC (allowable voltage range: 4.25 to 28.8VDC)	RUN 0 1 2 3 4 5 0
Maximum load current		0.2A/point, 2A/common	8 9 A B C D
Maximum inrush current		0.7A, 10ms or less	0 1 2 3 4 5 0 8 9 A B C D
Leakage current	at OFF	0.1mA or lower	5/12/24VDC 0.2A
Maximum voltag	e drop at ON	0.1VDC (TYP.) 0.2A, 0.2VDC (MAX.) 0.2A	
Response time	OFF→ON	1μs or less	
	ON→OFF	2μs or less (rated load, resistive load)	
Surge suppresso	or	Zener diode	
Fuse		None	0.0
Withstand voltag	е	510VACrms, 1 minute	
Isolation resistance		10M $Ω$ or higher by isolation resistance tester	
Noise immunity		Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)	0 0
Protection degre	е	IP2X	0 0
Wiring method for common		32 points/common (common terminal: A01, A02) Sink type	
Number of occupied I/O points		32 points (I/O assignment: Output 32 points)	Θ
Protection functions		None	
External interface		40-pin connector Page 106 40-pin connector type module	
Internal current consumption (5VDC)		420mA (TYP. all points ON)	
Weight		0.12kg	





Connection diagram viewed from the front of the module



Y00 to Y1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

A03, A04, and B01 to B04 are empty.

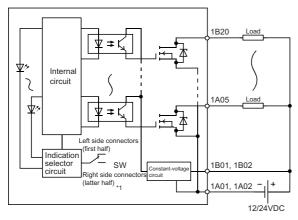
RY42NT2P transistor output module

Item		Specifications	Appearance		
Number of output points		64 points			
Rated load voltage		12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY42NT2P RUN		
Maximum load c	urrent	0.2A/point, Pilot Duty, 2A/common	0 1 2 3 4 5 8 9 A B C D		
Maximum inrush	current	Current is to be limited by the overload protection function.	0 1 2 3 4 5		
Leakage current	at OFF	0.1mA or lower	8 9 A B C D		
Maximum voltag	e drop at ON	0.2VDC (TYP.) 0.2A, 0.3VDC (MAX.) 0.2A			
Response time	OFF→ON	0.5ms or less	0 0		
	ON→OFF	1ms or less (rated load, resistive load)			
Surge suppresso	or	Zener diode			
Fuse		None			
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)			
supply	Current	16mA TYP. (at 24VDC)/common, 37mA MAX. (at 24VDC)/common			
Withstand voltag	е	510VACrms, 1 minute			
Isolation resistar	nce	10M Ω or higher by isolation resistance tester	1 1 1 1		
Noise immunity		Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)			
Protection degre	е	IP2X			
Wiring method fo	or common	32 points/common (common terminal: 1A01, 1A02, 2A01, 2A02) Sink type	0 0		
Number of occup	pied I/O points	64 points (I/O assignment: Output 64 points)			
Protection Overload functions protection		Available (F Page 52 Output modules)	_		
	Overheat protection	Available (F Page 52 Output modules)			
External interface		40-pin connector Page 106 40-pin connector type module	_		
Internal current consumption (5VDC)		250mA (TYP. all points ON)			
Weight		0.13kg			



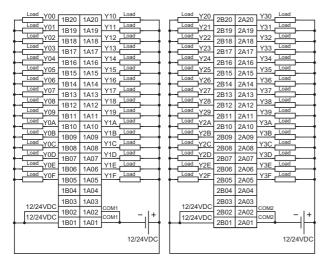
■Circuit configuration

The figure below shows the case of 32 points in the first half (F). The case of 32 points in the latter half (L) is the same.



*1 The LED indicates the first half (Y00 to Y1F) by turning the switch to the left (F), while the LED indicates the latter half (Y20 to Y3F) by turning the switch to the right (L).

Connection diagram viewed from the front of the module

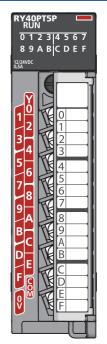


Y00 to Y1F and Y20 to Y3F are signal names.

1A01 to 1A20, 1B01 to 1B20, 2A01 to 2A20, and 2B01 to 2B20 indicate pin numbers. 1A03, 1A04, 1B03, 1B04, 2A03, 2A04, 2B03, and 2B04 are empty.

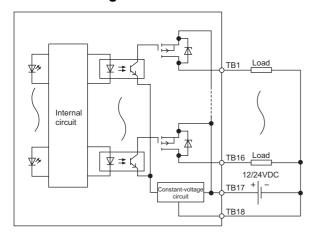
RY40PT5P transistor output module

Item		Specifications				
Number of output points		16 points				
Rated load voltage		12/24VDC (allowable voltage range: 10.2 to 28.8VDC)				
Maximum load c	urrent	0.5A/point, Pilot Duty, 5A/common				
Maximum inrush	current	Current is to be limited by the overload protection function.				
Leakage current	at OFF	0.1mA or lower				
Maximum voltag	e drop at ON	0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A				
Response time	OFF→ON	0.5ms or less				
	ON→OFF	1ms or less (rated load, resistive load)				
Surge suppresso	or	Zener diode				
Fuse		None				
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VI				
supply Current		16mA TYP. (at 24VDC), 44mA MAX. (at 24VDC)				
Withstand voltage		510VACrms, 1 minute				
Isolation resistar	ice	10M Ω or higher by isolation resistance tester				
Noise immunity		Simulator noise 500Vp-p, noise width 1μs,				
		noise frequency 25 to 60Hz (noise simulator condition)				
Protection degre	e	IP2X				
Wiring method fo	or common	16 points/common (common terminal: TB17) Source type				
Number of occup	pied I/O points	16 points (I/O assignment: Output 16 points)				
Protection Overload functions protection		Available (F Page 52 Output modules)				
Overheat protection		Available (F Page 52 Output modules)				
External interface		18-point screw terminal block (M3×6 screw) Page 105 18-point screw terminal block type module				
Internal current consumption (5VDC)		130mA (TYP, all points ON)				
Weight	1 (-7	0.16kg				

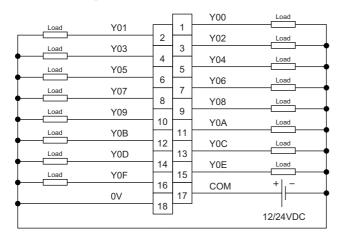


Appearance

■Circuit configuration



Connection diagram viewed from the front of the module

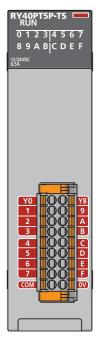


Y00 to Y0F are signal names.

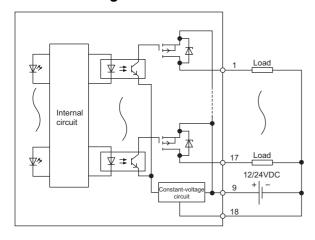
The number of 1 to 18 indicates a terminal number.

RY40PT5P-TS transistor output module

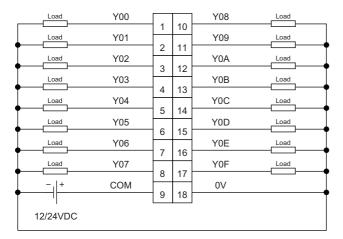
Item		Specifications	Appearance
Number of outpu	ıt points	16 points	
Rated load volta	ge	12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY40PT5P-T
Maximum load c	urrent	0.5A/point, Pilot Duty, 5A/common	0 1 2 3 4 : 8 9 A B C I
Maximum inrush	current	Current is to be limited by the overload protection function.	12/24VDC 0.5A
Leakage current	at OFF	0.1mA or lower	
Maximum voltag	e drop at ON	0.2VDC (TYP.) 0.5A, 0.3VDC (MAX.) 0.5A	
Response time	OFF→ON	0.5ms or less	
	ON→OFF	1ms or less (rated load, resistive load)	
Surge suppresso	or	Zener diode	
Fuse		None	
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)	
supply	Current	20mA TYP. (at 24VDC), 44mA MAX. (at 24VDC)	Y0 TOC
Withstand voltage		510VACrms, 1 minute	2 100
Isolation resistar	nce	10M Ω or higher by isolation resistance tester	3 TOC
Noise immunity		Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	5 6 7
Protection degre	e	IP2X	COM TOC
Wiring method for	or common	16 points/common (common terminal: 9) Source type	
Number of occup	pied I/O points	16 points (I/O assignment: Output 16 points)	
Protection Overload functions protection		Available (F Page 52 Output modules)	
	Overheat protection	Available (F Page 52 Output modules)	
External interface		Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)	
Internal current consumption (5VDC)		130mA	7
Weight		0.12kg	7



■Circuit configuration



Connection diagram viewed from the front of the module



Y00 to Y0F are signal names.

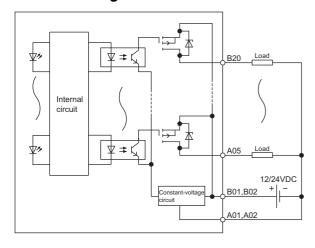
The number of 1 to 18 indicates a terminal number.

RY41PT1P transistor output module

Item		Specifications	Appearance
Number of output points		32 points	DV44DT4D
Rated load voltage		12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY41PT1P RUN
Maximum load c	urrent	0.1A/point, Pilot Duty, 2A/common	0 1 2 3 4 5 8 9 A B C D
Maximum inrush	current	Current is to be limited by the overload protection function.	0 1 2 3 4 5
Leakage current	at OFF	0.1mA or lower	8 9 A B C D
Maximum voltag	e drop at ON	0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A	
Response time	OFF→ON	0.5ms or less	
	ON→OFF	1ms or less (rated load, resistive load)	
Surge suppresso	or	Zener diode	
Fuse		None	
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)	
supply	Current	19mA TYP. (at 24VDC), 34mA MAX. (at 24VDC)	
Withstand voltage		510VACrms, 1 minute	
Isolation resistar	nce	10M Ω or higher by isolation resistance tester	
Noise immunity		Simulator noise 500Vp-p, noise width 1µs, noise frequency 25 to 60Hz (noise simulator condition)	
Protection degre	e	IP2X	
Wiring method for	or common	32 points/common (common terminal: B01, B02) Source type	
Number of occup	pied I/O points	32 points (I/O assignment: Output 32 points)	
Protection Overload functions protection		Available (F Page 52 Output modules)	
	Overheat protection	Available (F Page 52 Output modules)	
External interface		40-pin connector Page 106 40-pin connector type module	
Internal current consumption (5VDC)		190mA (TYP. all points ON)	1
Weight		0.11kg	1



■Circuit configuration



Connection diagram viewed from the front of the module

Load	1/00				Load
	Y00	B20	A20	Y10	
Load	Y01	B19	A19	Y11	Load
Load	Y02	B18	A18	Y12	Load
Load	Y03			Y13	Load
Load	Y04	B17	A17	Y14	Load
Load	Y05	B16	A16	Y15	Load
lacktriangle		B15	A15		─
Load	Y06	B14	A14	Y16	Load
Load	Y07	B13	A13	Y17	Load
Load	Y08			Y18	Load
Load	Y09	B12	A12	Y19	Load
Load	Y0A	B11	A11	Y1A	Load
Load		B10	A10		Load
• ———	Y0B	B09	A09	Y1B	$ extcolor{black}{\longrightarrow}$
Load	Y0C	B08	A08	Y1C	Load
Load	Y0D			Y1D	Load
Load	Y0E	B07	A07	Y1E	Load
Load	Y0F	B06	A06	Y1F	Load
+	101	B05	A05	- ' ''	
		B04	A04		
		B03	A03		
12/24VDC	COM	B02	A02	0V	
+	СОМ	B01	A01	0V	•
				•	

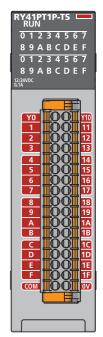
Y00 to Y1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

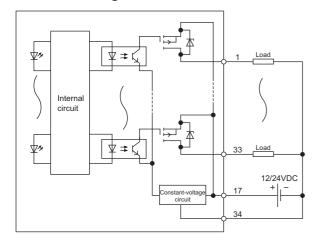
A03, A04, B03, and B04 are empty.

RY41PT1P-TS transistor output module

Item		Specifications	Appearance
Number of output points		32 points	
Rated load volta	ge	12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY41PT1P- RUN
Maximum load c	urrent	0.1A/point, Pilot Duty, 2A/common	0 1 2 3 4 8 9 A B C
Maximum inrush	current	Current is to be limited by the overload protection function.	0 1 2 3 4
Leakage current	at OFF	0.1mA or lower	8 9 A B C
Maximum voltag	e drop at ON	0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A	W.IA
Response time	OFF→ON	0.5ms or less	YOU
	ON→OFF	1ms or less (rated load, resistive load)	1 10
Surge suppresso	or	Zener diode	3 10
Fuse		None	4 0
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)	6 TO
supply Current		19mA TYP. (at 24VDC), 34mA MAX. (at 24VDC)	8 10
Withstand voltage		510VACrms, 1 minute	9 10 A 10
Isolation resistar	nce	10M Ω or higher by isolation resistance tester	
Noise immunity		Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)	D 0 E 0 F 0
Protection degre	e	IP2X	СОМ
Wiring method fo	or common	32 points/common (common terminal: 17) Source type	
Number of occup	pied I/O points	32 points (I/O assignment: Output 32 points)	
Protection Overload functions protection		Available (F Page 52 Output modules)	
	Overheat protection	Available (F Page 52 Output modules)	
External interface		Two-piece spring clamp terminal block Page 107 Spring clamp terminal block (lever type)	
Internal current of	consumption (5VDC)	190mA (TYP. all points ON)	1
Weight		0.13kg	1



■Circuit configuration



Connection diagram viewed from the front of the module

Load	Y00	1	18	Y10	Load
Load	Y01	2	19	Y11	Load
Load	Y02			Y12	Load
Load	Y03	3	20	Y13	Load
Load	Y04	4	21	Y14	Load
Load	Y05	5	22	Y15	Load
Load	Y06	- 6	23		Load
Load		7	24	Y16	Load
• ——	Y07	8	25	Y17	
Load	Y08	9	26	Y18	Load
Load	Y09	10	27	Y19	Load
Load	Y0A	11	28	Y1A	Load
Load	Y0B	12	29	Y1B	Load
Load	Y0C	13	30	Y1C	Load
Load	Y0D	14	31	Y1D	Load
Load	Y0E			Y1E	Load
Load	Y0F	15	32	Y1F	Load
+	COM	16	33	0V	
┿ ──	COM	17	34		<u> </u>
12/24VDC					

Y00 to Y1F are signal names.

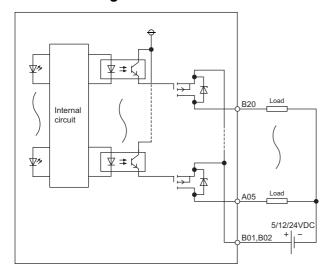
The number of 1 to 34 indicates a pin number.

RY41PT2H transistor high-speed output module

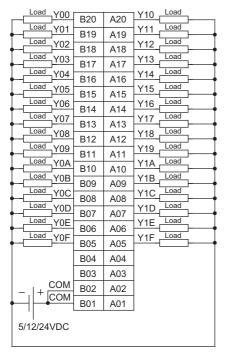
Item		Specifications	Appearance
Number of output points		32 points	DV/1DT2H
Rated load voltage		5/12/24VDC (allowable voltage range: 4.25 to 28.8VDC)	RY41PT2H RUN 0 1 2 3 4 5
Maximum load c	urrent	0.2A/point, 2A/common	8 9 A B C D
Maximum inrush	current	0.7A, 10ms or less	0 1 2 3 4 5 8 9 A B C D
Leakage current	at OFF	0.1mA or lower	5/12/24VDC 0.2A
Maximum voltag	e drop at ON	0.1VDC (TYP.) 0.2A, 0.2VDC (MAX.) 0.2A	
Response time	OFF→ON	1μs or less	
	ON→OFF	2μs or less (rated load, resistive load)	
Surge suppresso	or	Zener diode	
Fuse		None	0.0
Withstand voltag	е	510VACrms, 1 minute	
Isolation resistar	ice	10M Ω or higher by isolation resistance tester	
Noise immunity		Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)	
Protection degre	е	IP2X	0.0
Wiring method for common		32 points/common (common terminal: B01, B02) Source type	
Number of occupied I/O points		32 points (I/O assignment: Output 32 points)	Θ
Protection functions		None	
External interface		40-pin connector Page 106 40-pin connector type module	
Internal current consumption (5VDC)		410mA (TYP. all points ON)	
Weight		0.12kg	



■Circuit configuration



Connection diagram viewed from the front of the module



Y00 to Y1F are signal names.

A01 to A20 and B01 to B20 indicate pin numbers.

A01 to A04, B03, and B04 are empty.

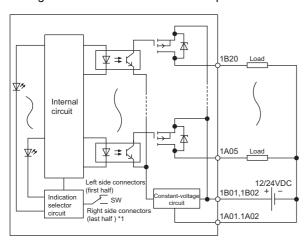
RY42PT1P transistor output module

Item		Specifications	Appearance		
Number of output points		64 points			
Rated load volta	ge	12/24VDC (allowable voltage range: 10.2 to 28.8VDC)	RY42PT1P RUN		
Maximum load c	urrent	0.1A/point, Pilot Duty, 2A/common	0 1 2 3 4 5 8 9 A B C D		
Maximum inrush	current	Current is to be limited by the overload protection function.	0 1 2 3 4 5		
Leakage current	at OFF	0.1mA or lower	8 9 A B C D		
Maximum voltag	e drop at ON	0.1VDC (TYP.) 0.1A, 0.2VDC (MAX.) 0.1A			
Response time	OFF→ON	0.5ms or less	0 0		
	ON→OFF	1ms or less (rated load, resistive load)			
Surge suppresso	or	Zener diode	0 0 0 0		
Fuse		None			
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)			
supply	Current	19mA TYP. (at 24VDC)/common, 34mA MAX. (at 24VDC)/common	0 0 0 0		
Withstand voltage		510VACrms, 1 minute			
Isolation resistar	nce	10M Ω or higher by isolation resistance tester			
Noise immunity		Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)			
Protection degre	e	IP2X			
Wiring method for	or common	32 points/common (common terminal: 1B01, 1B02, 2B01, 2B02) Source type			
Number of occup	pied I/O points	64 points (I/O assignment: Output 64 points)			
Protection Overload functions protection		Available (F Page 52 Output modules)			
	Overheat protection	Available (F Page 52 Output modules)			
External interface		40-pin connector Page 106 40-pin connector type module			
Internal current consumption (5VDC)		290mA (TYP. all points ON)	1		
Weight		0.13kg			



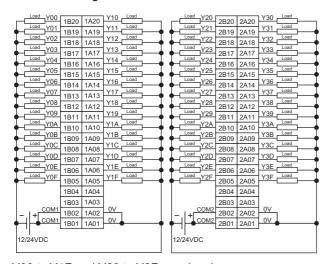
■Circuit configuration

The figure below shows the case of 32 points in the first half (F). The case of 32 points in the latter half (L) is the same.



*1 The LED indicates the first half (Y00 to Y1F) by turning the switch to the left (F), while the LED indicates the latter half (Y20 to Y3F) by turning the switch to the right (L).

Connection diagram viewed from the front of the module



Y00 to Y1F and Y20 to Y2F are signal names.

 $1A01\ to\ 1A20,\ 1B01\ to\ 1B20,\ 2A01\ to\ 2A20,\ and\ 2B01\ to\ 2B20\ indicate\ pin\ numbers.$

1A03, 1A04, 1B03, 1B04, 2A03, 2A04, 2B03, and 2B04 are empty.

I/O combined module

The I/O combined module is equipped with the overload protection function and overheat protection function.

Function	Description
Overload protection*1	 If the output side detects an overcurrent, current limiter operation*² is activated to limit the output current. If the load current falls below the overcurrent detection value, the normal operation resumes.
Overheat protection*1	 If an output side continues to output an overcurrent due to overload, heat is generated inside the module. If a high temperature heat is detected inside the module, the output turns off. If an overheat state persists, the heat may transfer to the printed-circuit board, potentially activating the overheat protection of another output. If the heat drops, the normal operation resumes automatically.

^{*1} This function is intended to protect the internal circuit of a module, not to protect external devices.

Additionally, an abnormal load can cause the module internal temperature to rise, resulting in deterioration of the output elements and discoloration of the case and printed-circuit board. In the event of an abnormal load, turn off the corresponding output immediately and eliminate the cause.

^{*2} This operation limits an overcurrent to a certain current value, which allows a continuous output.

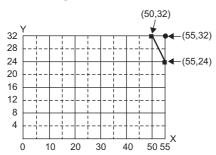
RH42C4NT2P DC input/transistor output combined module

Item		Specifications				
■ Input specifica	ations					
Number of input	points	32 points				
Rated input volta	age	24VDC (ripple ratio: within 5%) (allowable voltage range: 20.4 to 28.8VDC)				
Input current		4.0mA TYP. (at 24VDC)				
ON voltage/ON o	current	19V or higher/3mA or higher				
OFF voltage/OFI	F current	6V or lower/1.0mA or lower				
Input resistance		5.3kΩ				
Response time		Page 87 Input response time				
Wiring method fo	or common	32 points/common (common terminal: 1B01, 1B02) Positive/negative common shared type				
Interrupt function	1	Available (can be set in the "Module Parameter")				
■ Output specifi	cations					
Number of output	ıt points	32 points				
Rated load voltage	ge	12/24VDC (allowable voltage range: 10.2 to 28.8VDC)				
Maximum load c	urrent	0.2A/point, Pilot Duty, 2A/common				
Maximum inrush	current	Current is to be limited by the overload protection function.				
Leakage current	at OFF	0.1mA or lower				
Maximum voltage drop at ON		0.2VDC (TYP.) 0.2A, 0.3VDC (MAX.) 0.2A				
Response time	OFF→ON	0.5ms or less				
	ON→OFF	1ms or less (rated load, resistive load)				
Surge suppresso	or	Zener diode				
Fuse		None				
External power	Voltage	12/24VDC (ripple ratio: within 5%) (allowable voltage range: 10.2 to 28.8VDC)				
supply	Current	16mA TYP. (at 24VDC)/common, 37mA MAX. (at 24VDC)/common				
Wiring method fo	or common	32 points/common (common terminal: 2A01, 2A02) Sink type				
Protection functions	Overload protection	Available (Page 85 I/O combined module)				
	Overheat protection	Available (Page 85 I/O combined module)				
■ Common spec	cifications					
Withstand voltag	е	510VACrms, 1 minute				
Isolation resistar	nce	10M $Ω$ or higher by isolation resistance tester				
Noise immunity		Simulator noise 500Vp-p, noise width 1μs, noise frequency 25 to 60Hz (noise simulator condition)				
Protection degree		IP2X				
Number of occup	pied I/O points	32 points (I/O assignment: I/O combined 32 points)				
External interfac	e	40-pin connector ☐ Page 106 40-pin connector type module				
Internal current of	consumption (5VDC)	220mA (TYP. all points ON)				
Weight		0.13kg				



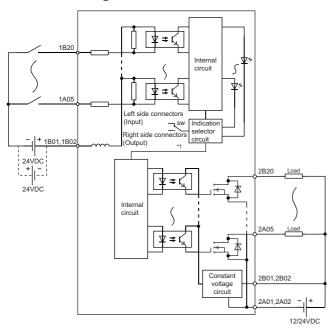
Appearance

■Derating chart (input circuit)



- ●: Input voltage 26.4V
- ■: Input voltage 28.8V
- X: Ambient temperature (°C)
- Y: Number of simultaneous on points (point)

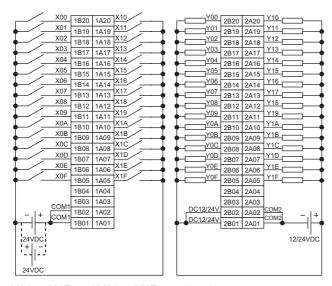
■Circuit configuration



^{*1} The LED indicates the input (X00 to X1F) by turning the switch to the left (F), while the LED indicates the output (Y00 to Y1F) by turning the switch to the right (L).

■Terminal connection

Connection diagram viewed from the front of the module



X00 to X1F and Y00 to Y1F are signal names.

1A01 to 1A20, 1B01 to 1B20, 2A01 to 2A20, and 2B01 to 2B20 indicate pin numbers.

1A01 to 1A04, 1B03, 1B04, 2A03, 2A04, 2B03, and 2B04 are empty.

■Input response time

Timing	Setting value								
	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms*1	20ms	70ms
OFF→ON (MAX)	0.1ms	0.2ms	0.4ms	0.6ms	1ms	5ms	10ms	20ms	70ms
ON→OFF (MAX)	0.2ms	0.3ms	0.5ms	0.7ms	1ms	5ms	10ms	20ms	70ms

^{*1} The default value of input response time is 10ms.

Blank cover module

		Specifications	Appearance
Number of occupied I/O points		Default: 16 points (can be changed to 0, 16, 32, 48, 64, 128, 256, 512, or 1024 points in the I/O assignment setting of the system parameters)	RG60
Application		Used for dust prevention in the space where an I/O module is not mounted (especially the empty slot between modules).	
External	Height	106mm	
dimensions	Width	27.8mm	
	Depth	110mm	
Weight		0.08kg	

3.2 Function List

This section lists the functions of the I/O module.

Item	Description	Reference
Input response time setting	Allows changing the input response times of input modules by each input point. The input modules take in external input for the set input response time.	Page 117 Input Response Time Setting
Interrupt input function	Generates an interrupt from an input module.	Page 118 Interrupt Input Function
In-error output mode setting	Allows selection of whether the CPU module clears or holds output to the output module when a stop error occurs.	Page 119 In-Error Output Mode Setting
Output ON number count function	Counts the number of ON times for each output point within the range of 0 to 4294967295. The integration value is held even if the output module is powered off.	Page 120 Output ON Number Count Function
Inter-module synchronization function	Synchronizes input and output with multiple modules on which the inter-module synchronization function is enabled.	☐ MELSEC iQ-R Inter-Module Synchronization Function Reference Manual
Online module change function	Allows addition of a module or replacement of a module mounted on a main base unit or an extension base unit while controlling the system at power-on.	MELSEC iQ-R Online Module Change Manual

3.3 Buffer Memory

The buffer memory in an I/O module consists of only system areas except for areas of Number of output ON times possessed by a contact output module. Reading/writing data from/to the system areas may cause malfunction.

For details on buffer memory areas of Number of output ON times, refer to the following.

Page 120 Buffer memory

4 PROCEDURES BEFORE OPERATION

This chapter describes the procedures before operation.

1. Mounting a module

Mount the I/O module in any desired configuration.

Page 92 SYSTEM CONFIGURATION

2. Wiring

Perform wiring of external devices to the I/O module.

Page 105 Wiring

3. Adding a module

Add the I/O module to a module configuration by using the engineering tool. For details, refer to the following.

GX Works3 Operating Manual

4. Module settings

Perform various settings of the module by using the engineering tool.

Page 112 PARAMETER SETTINGS

5. Programming

Create a program.

GX Works3 Operating Manual

4

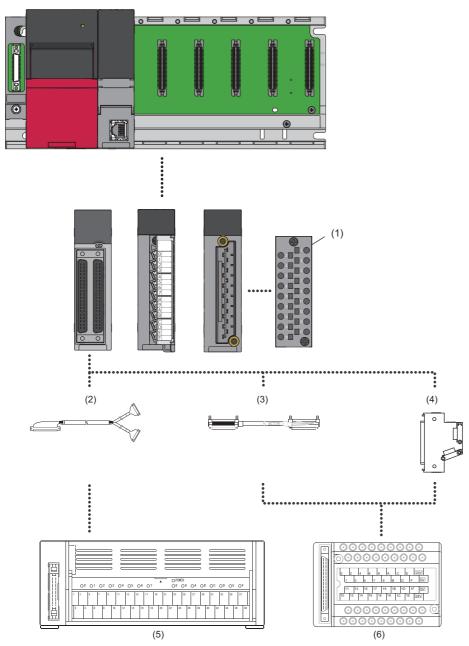
5 SYSTEM CONFIGURATION

This chapter describes the system configuration of the I/O module.

5.1 System Configuration

System configuration example when I/O modules are used

The following figure shows an example of the system configuration when I/O modules are used.



- (1): Spring clamp terminal block
- (2): Dedicated cable with connector (relay terminal module) (optional)
- (3): Dedicated cable with connector (connector/terminal block converter module) (optional)
- (4) Connector
- (5): Relay terminal module (optional)
- (6): Connector/terminal block converter module (optional)

Recommended optional items

To perform the module wiring easier, the following products are prepared as optional items.

■Connector/terminal block converter module and dedicated cable with connector

Used for the easy wiring from a connector type I/O module to an external wiring terminal block.

Page 131 Connector/terminal block converter modules

■Relay terminal module and dedicated cable with connector

Used as a substitute for the relay terminal blocks and relays in a control panel, which reduces the man-hours for wiring among the programmable controllers, relay terminal blocks, and relays.

For details on the relay terminal module and dedicated cable with connector, refer to the following.

Relay Terminal Module User's Manual (Hardware) A6TE2-16SRN

■Spring clamp terminal block

Used by mounting it on a terminal block type I/O module. The man-hours for wiring can be reduced considerably because the screw tightening is not required in wiring.

For details on the spring clamp terminal block, refer to the following.

Before Using the Product (BCN-P5999-0209)

5.2 Applicable Systems

Compatible software version

To ensure compatibility of the software version, always update GX Works3 to the latest version.

6 INSTALLATION AND WIRING

This chapter describes the installation and wiring of the I/O modules.

6.1 Before Using the I/O Modules

Input modules

Precautions common to all input modules

■Number of simultaneous ON points

The number of input points that can be turned on at the same time varies depending on the input voltage and ambient temperature. For details, refer to the derating chart of the specifications of each input module.

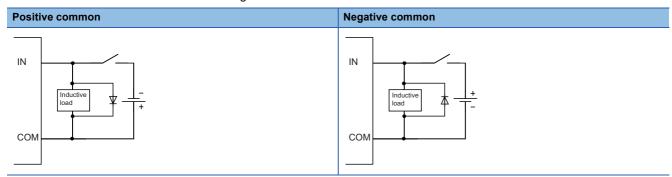
Page 22 SPECIFICATIONS

Precautions when using the DC input module

■Measures against back EMF

When connecting an inductive load, connect a diode in parallel with the load. Use the diode that satisfies the following conditions:

- A reverse breakdown voltage is more than ten times as high as the circuit voltage.
- · A forward current is more than twice as high as the load current.



Output modules

Precautions common to all output modules

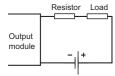
■Maximum switching frequency when L load is driven

The maximum switching frequency imposes a limit on the use; an ON state or an OFF state must not be changed without an interval of at least one second.

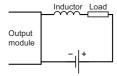
■Load to be connected

When connecting a counter or timer utilizing a DC-DC converter as a load of the output module, select an output module whose maximum load current is higher than the inrush current of a load to be connected. If the selection is based on the average current of a load, an inrush current flows cyclically from the load while the output module is in an ON state or in operation, which can cause failure of the module. If necessary to select a module on the basis of the average current, to alleviate the effect of the inrush current, take any of the following corrective actions:

· Connecting a resistor in series with the load



· Connecting an inductor in series with the load



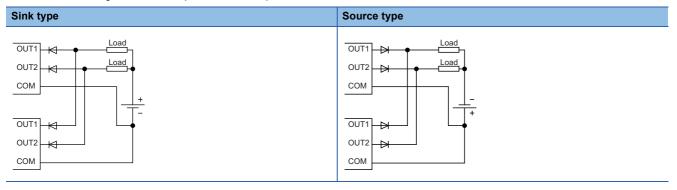
Precautions when using the transistor output module

■Measures against reverse current

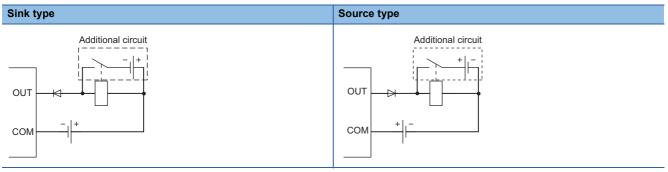
In the following connections, a reverse current flows to the output element, which can cause failure.

When wiring, set up diodes as the following figures show:

· When connecting transistor output modules in parallel



• When providing another circuit in parallel with a transistor output module

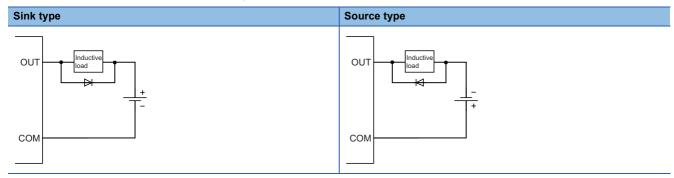


■Measures against back EMF

When connecting an inductive load, connect a diode in parallel with the load.

Use the diode that satisfies the following conditions:

- A reverse breakdown voltage is more than ten times as high as the circuit voltage.
- · A forward current is more than twice as high as the load current.



■About element protection of the output module

If excessive noise affects the terminals of the output module, the output may be turned on to help the protection of the output element. Adjust the voltage between terminals of the output module to fall within the operating load voltage range by take measures such as the following:

- To use an inductive load such as a relay, a surge suppressor is required on the load side as well. Take appropriate measures with the measures against back EMF as a guide. (Page 97 Measures against back EMF)
- To prevent excessive noise, avoid installing power cables together with I/O cables.

Precautions when using the contact output module

When using the contact output module, carefully consider the following points:

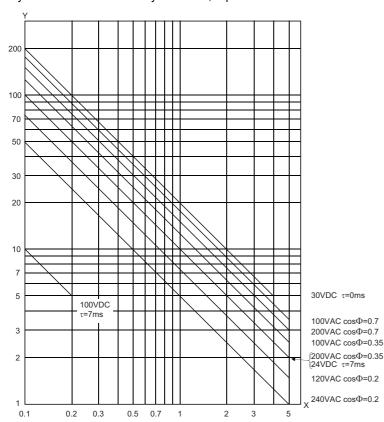
- Relay life (contact switching life)
- · Influence on the relay life by a connected load
- · Measures against back EMF

■Relay life (contact switching life)

Applicable module RY10R2, RY10R2-TS, RY18R2A

The relay life varies depending on the environment where a module is used. When using a module, take the use environment into consideration.

The relay life curve below shows the actual service values, not the guaranteed values. Since an actual contact switching life may be shorter than the relay life curve, replace the module with a sufficient margin for the life.



X: Switching current (A) Y: Switching life (10000 times) $\tau(L/R)$: Time constant $cos\phi$: Power factor

Use environment	Contact switching life
Rated switching voltage/current load	100 thousand times
1.5A at 200VAC, 1A at 240VAC (COSφ = 0.7)	100 thousand times
0.4A at 200VAC, 0.3A at 240VAC (COSφ = 0.7)	300 thousand times
1A at 200VAC, 0.5A at 240VAC (COSφ = 0.35)	100 thousand times
0.3A at 200VAC, 0.15A at 240VAC (COSφ = 0.35)	300 thousand times
1A at 24VDC, 0.1A at 100VDC (L/R = 7ms)	100 thousand times
0.3A at 24VDC, 0.03A at 100VDC (L/R = 7ms)	300 thousand times

■Influence on the relay life by a connected load

An actual relay life can be substantially shorter than the relay life curve depending on the type of a connected load and the characteristics of its inrush current.

Page 98 Relay life (contact switching life)

The inrush current generated by a connected load can lead to contact welding of the module. To prevent shortening of the relay life and contact welding, take the following measures:

- Considering the possibility of a high inrush current, select a load so that the inrush current generated by the connected load falls within the range of the rated current of the module.
- Connect a relay capable of withstanding the inrush current, outside the module.

The following table lists the relations between typical loads and each inrush current.

Select a load so that the inrush current, i, and rated current, io, fall within the range of the rated switching current described in the module specifications. In some loads, the inrush current flows for a long time.

Load type	Waveform	Inrush current i/rated current io	Waveform	Inrush current i/rated current io
Inductive load	Load of a solenoid i i i i i i i i i i i i i i i i i i	Approx. 10 to 20 times	Load of an electromagnetic contactor i i i i i i i i i i i i i i i i i i i	Approx. 3 to 10 times
Lamp load	Load of an incandescent lamp i i io i: Inrush current io: Rated current t: Approx. 0.33 seconds	Approx. 3 to 10 times	Load of a mercury lamp i i ii i	Approx. 3 times ^{*1}
	i: Inrush current io: Rated current t: within 10 seconds	Approx. 5 to 10 times	_	_

Load type	Waveform	Inrush current i/rated current io	Waveform	Inrush current i/rated current io
Capacitive load	i: Inrush current io: Rated current t: 0.008 to 0.33 seconds (0.5 to 2 cycle)	Approx. 20 to 40 times	_	_

^{*1} A typical discharge lamp circuit is configured with a combination of discharge tubes, transformers, choke coils, capacitors and others.

Because of this, be especially careful of the case of a high power factor and a low power supply impedance, where the inrush current flowing into the output module can be 20 to 40 times as high as the rated current.

^{*2} When the wiring is long, be careful with the cable capacity as well.

■Measures against back EMF

Provide a contact protection circuit for an extended contact life, noise prevention at contact close, and reduction of the carbides and nitric acids formed by an arc discharge.

An incorrect circuit involves a high risk of contact welding.

With the contact protection circuit, the recovery time may be delayed.

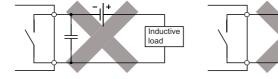
The following table shows typical examples of the contact protection circuit.

Circuit example		Element selection criteria	Remarks
Capacitor + resistance method (CR method)	Inductive load	Estimate the constants of a capacitor and resistance with the following as a guide. Some differences, however, may arise from a variation in the nature and characteristics of the load. • Capacitor: 0.5 to 1 (μ F) for a load current of 1A • Resistance: 0.5 to 1 (Ω) for a power supply voltage of 1V Use a capacitor whose withstand voltage is equal to or higher than the rated voltage. In an AC circuit, use a capacitor with no polarity.	When a relay or solenoid is used as the load, the recovery time is delayed. A capacitor has the effect of reducing a discharge at contact OFF, while a resistance has the effect of limiting a current at contact ON.
Diode method	-, +	Use a diode that satisfies the following	The recovery time is delayed than the CR
	Inductive	 conditions: A reverse breakdown voltage is more than ten times as high as the circuit voltage. A forward current is more than twice as high as the load current. 	method.
Diode + zener diode method	- + Inductive load	Use a zener diode whose zener voltage is higher than the power supply voltage.	This method is suitable for the case where the diode method results in a substantial delay in the recovery time.
Varistor method	Inductive load	Select a varistor whose cut-off voltage (Vc) satisfies the following conditions: • Vc > power supply voltage × 1.5 (V) • Vc > power supply voltage × 1.5 (V) × √2 (on AC power supply) Note that selecting an element of a too high Vc leads to a weaker effect.	The recovery time is a little delayed.

^{*1} On AC power supply, the impedance of the CR needs to be sufficiently higher than that of the load (for preventing errors due to the leakage current of the CR).



Avoid using contact protection circuits like the following. Although highly effective in reducing the arc at
current cutoff, a charge current flows into the capacitor when the contact turns on or off, which leads to the
risk of contact welding. A DC inductive load, generally considered to be more difficult to open and close than
a resistive load, can achieve the same performance of a resistive load in an appropriate configuration of the
protection circuit.



• Install the protection circuit near the load or contact (module). A long distance between them may inhibit the effect of the protection circuit. As a guide, install it at a distance of no more than 50cm.

Precautions when using the triac output module

Because of characteristics of a triac, a sudden change of voltage or current may cause unstable operations of a triac used for the triac output module.

Whether the voltage or current change causes a problem differs depending on an individual part (each triac), thus check the following when using the triac output module.

■Checking of the load current

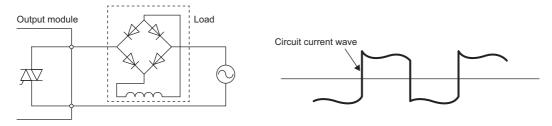
When the current consumption is equal to or smaller than the minimum load current and the margin is low by using an inductive load such as a solenoid valve, a triac may not turn on or off properly. In that case, an action such as connecting a bleeder resistance is required.

For detail on actions, refer to the following.

Page 125 Output Circuit Troubles and Corrective Actions

■Precautions on a full-wave rectifier load

The load current of a full-wave rectifier load forms waves similar to rectangular waves as shown below.



A triac may not operate properly if the current forms rectangular waves associated with sudden current changes. To avoid it, use a load with which the load current does not form rectangular waves.

■Measures for connecting an inductive load

To connect an inductive load, take measures to reduce noise to the side where the load is connected as shown below.

Circuit example		Element selection criteria	Remarks
Varistor method	Output module Varistor Varistor Inductive load	Select a varistor whose cut-off voltage (Vc) satisfies the following conditions: • Vc > Power supply voltage × 1.5 (V) × √2 Note that selecting an element of a too high Vc leads to a weaker effect.	The recovery time is a little delayed.
Capacitor + resistance method (CR method)	Output module Capacitor Inductive load	Estimate the constants of a capacitor and resistance with the following as a guide. Some differences, however, may arise from a variation in the nature and characteristics of the load. • Capacitor: 0.5 to 1 (μF) for a load current of 1A • Resistance: 0.5 to 1 (Ω) for a power supply voltage of 1V Use a capacitor whose withstand voltage is equal to or higher than the rated voltage. Use a capacitor with no polarity.	When a relay or solenoid is used as the load, the recovery time is delayed.

■Measures for connecting an inductive load (when installing a contact between the load and the output terminal)

To install a contact (such as an interlock) between the load and the output terminal, take measures to reduce noise as shown below.

Though measures (varistor method, capacitor + resistance method) are normally taken to the load side, in some cases, it is more efficient to take the measures to the module side considering the contact effect.

Circuit example		Element selection criteria	Remarks
Varistor method	Measure taken to the load side Output module Contact Varistor Inductive load Measure taken to the module side Output module Contact Varistor Inductive load	Select a varistor whose cut-off voltage (Vc) satisfies the following conditions: • Vc > Power supply voltage × 1.5 (V) × √2 Note that selecting an element of a too high Vc leads to a weaker effect.	The recovery time is a little delayed.

I/O combined module

This section describes the precautions specific to the I/O combined module.

The precautions other than the following are the same as the input module and output module. (Page 95 Input modules, Page 96 Output modules)

I/O numbers of the I/O combined module

The I/O combined module assigns the same I/O number to each input and output.

The same number for the input number and output number saves the I/O numbers in use.

Input (X)	Output (Y)	Number of points
X00	Y00	32 points
į	:	
X1F	Y1F	

6.2 Wiring

18-point screw terminal block type module

Precautions

- When wiring the terminal block, be sure to use a solderless terminal with a width of 0.8mm or less. In addition, one terminal part allows connection of up to two solderless terminals.
- A solderless terminal with an insulation sleeve cannot be used for the terminal block. To prevent a short-circuit due to a loose terminal block screw, coating the wire connection part with a mark tube or insulation tube is recommended.
- For the wire to be connected to the terminal block, use the following.

Applicable wire size	Material	Temperature rating
0.3 to 0.75mm² (22 to 18 AWG) (stranded wire) Outside diameter: 2.8mm or less*1	Copper	75°C or greater

- Use the UL listed solderless terminal, R1.25-3.
- Tighten the terminal block screws within the following specified torque range.

Screw	Tightening torque range
Terminal screw (M3)	0.42 to 0.58N·m
Terminal block mounting screw (M3.5)	0.66 to 0.89N·m

*1 Use the wire of 0.75mm or smaller. If the wire of larger than 0.75mm is used, the sideways overhang of wiring becomes large, contacts with the terminal block or connector of an adjacent module, and results in applying stress to the module. Note that the wire of 0.3 to 1.5mm (22 to 16 AWG) can be used when a spring clamp terminal block (Q6TE-18SN) is used instead. To use a wire of larger size than the one described in the above table, take a measure by using FA goods of Mitsubishi Electric Engineering Co., Ltd. (such as FA-TB161AC+ FA-CBL20D).

Wiring method, installation procedure, and removal procedure of the terminal block

For the wiring method, installation procedure, and removal procedure, refer to the following.

MELSEC iQ-R Module Configuration Manual

40-pin connector type module

Precautions

- Use copper wire with a temperature rating of 75°C or higher for the connector.
- Tighten the connector screws within the following specified torque range.

Screw	Tightening torque range
Connector screw (M2.6)	0.20 to 0.29N·m

Applicable connectors

40-pin connectors to be used for an input module, output module, and I/O combined module are sold separately.

The following table lists the applicable connectors and models, and the reference products of a crimping tool and pressuredisplacement tool.

■40-pin connectors

Туре	Model	Applicable wire size
Soldering type connector (straight type)	A6CON1*1	0.088 to 0.3mm (28 to 22 AWG) (stranded wire)
Crimping type connector (straight type)	A6CON2	0.088 to 0.24mm (28 to 24 AWG) (stranded wire)
IDC type connector (straight type)	A6CON3	28 AWG (stranded wire) 30 AWG (solid wire) 1.27mm pitch flat cable
Soldering type connector (dual purpose (straight/oblique) type)	A6CON4*1	0.088 to 0.3mm (28 to 22 AWG) (stranded wire)

^{*1} Use wire with a sheath outside diameter of 1.3mm or less when using the 40 pins. Select appropriate cables according to the current value used

■40-pin connector crimping tool and pressure-displacement tool

Туре	Model	Contact
Crimping tool	N363TT005H	OTAX CO., LTD.
Pressure-	N367TT012H (locator plate)	
displacement tool	N707TT001H (cable cutter)	
	N707TT101H (hand press)	

For how to wire the connectors and how to use the crimping tool and the pressure-displacement tools, contact the manufacturer.

Wiring method, installation procedure, and removal procedure of the connectors

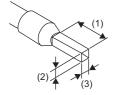
For the wiring method, installation procedure, and removal procedure, refer to the following.

MELSEC iQ-R Module Configuration Manual

Spring clamp terminal block (lever type)

Precautions

- Use bar solderless terminals for wiring to the terminal block. If a stripped cable is inserted into a wire insertion opening
 without using the bar solderless terminal, the wire cannot be securely clamped.
- For how long the cable should be stripped, follow the specifications of the bar solderless terminal used. To attach a bar solderless terminal to a wire, use a bar solderless terminal tool.
- If a bar solderless terminal or a bar solderless terminal tool other than recommended products is used, the terminal may not be removed depending on the material or the after-processing shape of the terminal.
- When inserting a bar solderless terminal, make sure that the size of the terminal and its orientation are correct to prevent the terminal from getting stuck in or the terminal block damage.
- Make sure that the after-processing shape of a bar solderless terminal (the size includes an error in processing) is smaller than the size shown below.



- (1) Approx. 10mm
- (2) 1.5mm or shorter
- (3) 1.8mm or shorter

List of bar solderless terminals

The following table lists recommended bar solderless terminals.

Product name		Model	Applicable wire size	Length of peeling	Contact
Bar solderless	With insulation	AI0.34-10TQ	0.34mm²	12mm	PHOENIX CONTACT GmbH & Co. KG
terminal	sleeve	AI0.5-10WH	0.5mm²	13mm	
		AI0.75-10GY	0.75mm²	13mm	
	Without insulation	A0.5-10	0.5mm²	10mm	
sleeve	A0.75-10	0.75mm²	10mm		
		A1-10	1.0mm	10mm	
		A1.5-10	1.5mm²	10mm	
Bar solderless termina	al tool	CRIMPFOX6	_		†

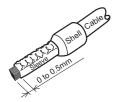
Processing method of the cable terminal

- 1. Strip the cable from the tip.
- · For how long the cable should be stripped, follow the specifications of the bar solderless terminal used.
- Stripping the cable too long may cause electric shock or short circuit between adjacent terminals because the conductive part sticks out of the terminal block.
- Stripping the cable too short may cause a poor contact to the spring clamp terminal part.



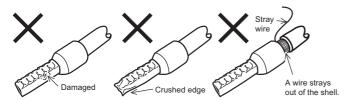
(1) Stripped part

- **2.** Connect the cable to a bar solderless terminal with the exposed area of cable in contact with the terminal.
- Use a bar solderless terminal with suitable size for the wire.
- To crimp a bar solderless terminal, use a proper bar solderless terminal tool.
- Push in the cable so that approx. 0 to 0.5mm of the wire tip protrudes from the sleeve.



3. After crimping, check the exterior of the bar solderless terminal.

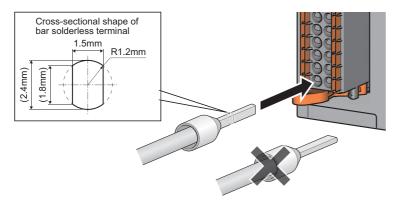
Do not use a bar solderless terminal that is damaged or not properly crimped.



Connecting the cable

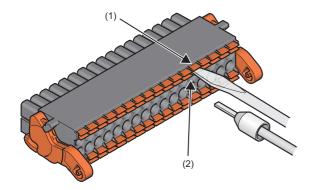
Insert the wire with bar solderless terminal into a wire insertion opening and push it in. After that, pull the cable lightly toward you, to check that it is securely clamped.

For the correct terminal orientation to insert it, refer to the figure below.



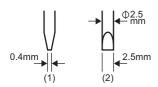
Disconnecting the cable

Push the open/close button of the wire to be disconnected with a tool dedicated to the removal. Pull out the wire with the open/close button pushed.



- (1) Open/close button
- (2) Wire insertion opening

Use a tool with the shape below to disconnect the wire.



- (1) Side view
- (2) Front view

■Tool dedicated to the removal

The following is a recommended tool to disconnect the wire.

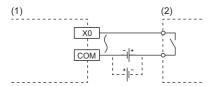
Product name	Model	Contact
Tool dedicated to the removal	SZF 0-0,4X2,5	PHOENIX CONTACT GmbH & Co. KG

6.3 Input Wiring Examples

The following figures show examples of wiring between the DC input module and connectable DC input devices (DC output type).

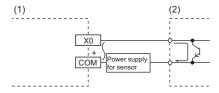
Wiring example for contact output type

The wiring example for the DC input module (1) and the contact output type (2) is shown below.



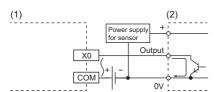
Wiring example for DC 2-wire type

The wiring example for the DC input module (1) and the DC 2-wire type (2) is shown below.

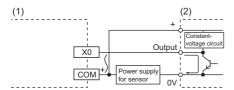


Wiring example for transistor output type

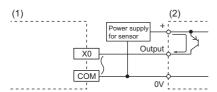
• The wiring example for the DC input module (1) and the NPN open collector output type (2) is shown below.



• The wiring example for the DC input module (1) and the NPN current output type (2) is shown below.

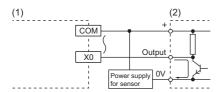


• The wiring example for the DC input module (1) and the PNP current output type (2) is shown below.



Wiring example for voltage output type

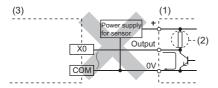
The wiring example for the DC input module (1) and the voltage output type (2) is shown below.





When connecting to the voltage output type (1) sensor, avoid the wiring as shown below.

In the wiring below, a current flows into the DC input module through the pull-up resistor (2) in the sensor. As a result, an input current may not reach the ON current of the DC input module (3), which does not change the input signal to an ON state.



7 PARAMETER SETTINGS

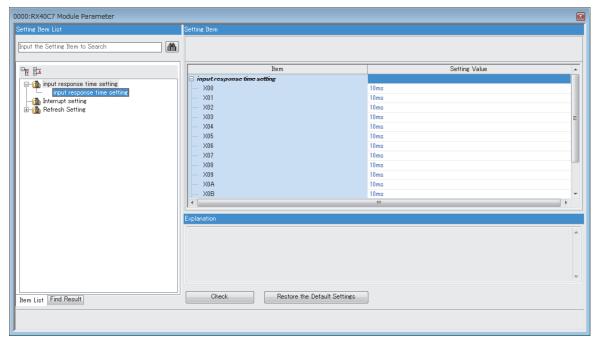
This chapter describes the parameter settings of the I/O modules. Setting parameters here eliminates the need to program them.

7.1 Parameter Setting Procedure

- 1. Add the I/O module to the setting in the engineering tool.
- [Navigation window] ⇒ [Parameter] ⇒ [Module Information] ⇒ Right-click ⇒ [Add New Module]
- **2.** The parameter setting consists of four items: the input response time setting, interrupt setting, setting of error-time output mode, and refresh setting. Select these items from the tree window below to set them.
- [Navigation window] ⇒ [Parameter] ⇒ [Module Information] ⇒ Module model name ⇒ [Module Parameter]
- **3.** Write the setting into the CPU module using the engineering tool.
- (Online] ⇒ [Write to PLC]
- 4. Reset the CPU module or turn off and on the power to reflect the setting.

Input response time setting

Set the input response time setting. (This item cannot be set for AC input modules.)



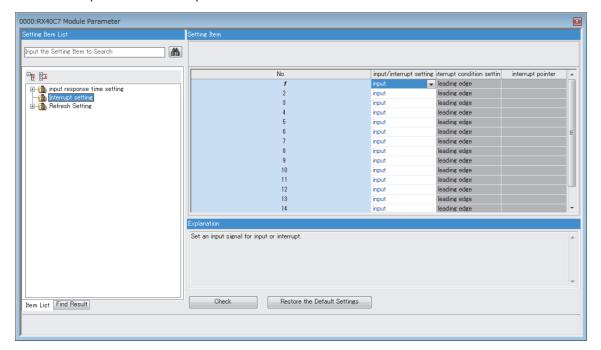
Item		Setting range	Reference
input response time setting	X00 to X3F	• No Setting*1 • 10μs*2 • 20μs*1 • 50μs*1 • 0.1ms • 0.2ms • 0.4ms • 0.6ms • 1ms • 5ms • 10ms • 20ms • 70ms	Page 117 Input Response Time Setting

^{*1} The value can be set only for a DC high-speed input module.

 $^{^{\}star}2$ The value can be set only for the RX41C6HS and RX61C6HS.

Interrupt setting

Set the interrupt function for the input module.



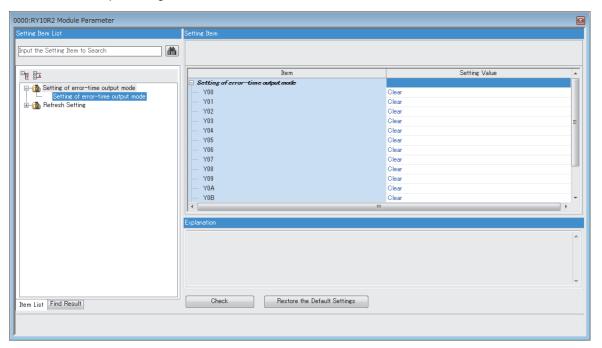
Item	Setting range	Reference
input/interrupt setting	input interrupt	Page 118 Interrupt Input Function
interrupt condition setting	leading edge trailing edge leading edge/trailing edge	
interrupt pointer	I0 to I15, I50 to I1023*1	

^{*1} For details on the available interrupt pointers, refer to the following.

MELSEC iQ-R CPU Module User's Manual (Application)

Setting of error-time output mode

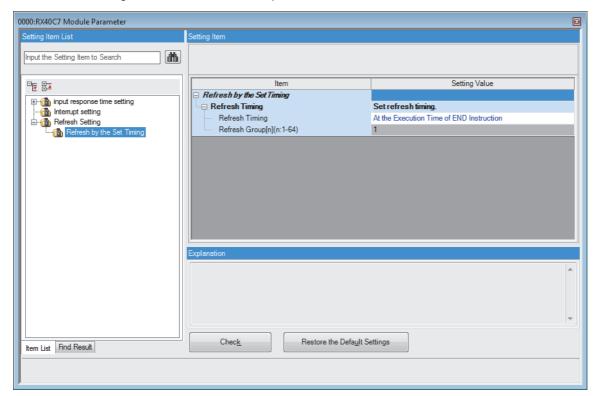
Set the in-error output setting.



Item		Setting range	Reference
Setting of error-time output mode	Y0 to Y3F	Clear	Page 119 In-Error Output Mode
		• Hold	Setting

Refresh setting

Set the refresh timing of the refresh destination specified.

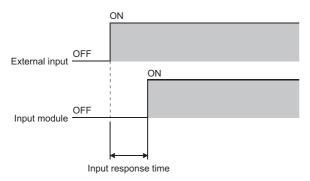


Setting value	Description	
At the Execution Time of END Instruction	Refresh takes place at the time of the END processing of the CPU module.	
At the execution time of specified program	Refresh takes place at the time of the execution of the program specified in "Refresh Group[n](n: 1-64)".	

FUNCTIONS

Input Response Time Setting

This function allows changing the input response times of input modules by each input point. The input modules take in external input for the set input response time.



Setting method

Set the input response time from "input response time setting".

🏹 [Navigation window] ⇨ [Parameter] ⇨ [Module Information] ⇨ Module model name ⇨ [Module Parameter] ⇨ [input response time setting]

■Input response time and pulse width of noise that can be eliminated

The input module may take in noise as an input depending on the input response time setting.

When setting the input response time, select an appropriate value by considering the environment where the module is used and referring to the following table that shows a pulse width of noise that can be eliminated (pulse width that is not taken in as an input) for each setting value.

Input response time setting value	1ms	5ms	10ms	20ms	70ms
Pulse width of noise that can be eliminated (reference value)	0.3ms	1.5ms	4ms	8ms	35ms

Interrupt Input Function

This function generates an interrupt from an input module.

Operation

An interrupt operation depends on the condition set in module parameters. In addition, an interrupt condition can be set for each point.

When "interrupt condition setting" is set to "leading edge/trailing edge", an interrupt factor occurred during execution of an interrupt program is held only once, and the second and subsequent factors are ignored.

If "fall → rise" occurs during execution of an interrupt program that was triggered by a rising edge, the second rising edge does not trigger the interrupt program. Because of this, provide an interval between on and off of the interrupt input (same for "fall \rightarrow rise \rightarrow fall").

In addition, a continuous interrupt input of signals with a short ON width and OFF width causes frequent halts of the main routine program. Adjust the ON width and OFF width for interrupt input not to interfere with the execution of the main routine program.

Setting method

Set the interrupt method from "Interrupt setting".



🏹 [Navigation window] ⇨ [Parameter] ⇨ [Module Information] ⇨ Module model name ⇨ [Module Parameter] ⇨ [Interrupt setting]

8.3 In-Error Output Mode Setting

This setting allows selection of whether the CPU module clears or holds output to the output module and intelligent function module when a stop error occurs.

Setting method

Set the output method from "Setting of error-time output mode".

[Navigation window] ⇒ [Parameter] ⇒ [Module Information] ⇒ Module model name ⇒ [Module Parameter] ⇒ [Setting of error-time output mode]

8.4 Output ON Number Count Function

This function counts the number of ON times for each output point of the contact output module within the range of 0 to 4294967295. The count value is held even if the contact output module is powered off.

Checking the number of ON times

The following two methods are used to read the number of ON times.

- · Read it from the buffer memory areas.
- Read it by using the FB that notifies the comparison result of an integration value of the number of relay ON times.

For details on the function block (FB), refer to the following.

MELSEC iQ-R I/O Module Function Block Reference



When the contact output module is used together with the remote head module, the function block cannot be used.

Check the number of ON times by reading it from the buffer memory areas.

Buffer memory

The contact output module has buffer memory areas for reading the number of ON times for output.



Buffer memory areas other than Number of output ON times are system areas. Reading/writing data from/to the system areas may cause malfunction. Writing data to areas of Number of output ON times also may cause malfunction.

O: Can be set

Address (decimal)	Address (hexadecimal)	Name	Default value	Data type	Auto refresh
350, 351	15EH, 15FH	Number of output ON times Y00	0	Monitor	0
352, 353	160H, 161H	Number of output ON times Y01	0	Monitor	0
354, 355	162H, 163H	Number of output ON times Y02	0	Monitor	0
356, 357	164H, 165H	Number of output ON times Y03	0	Monitor	0
358, 359	166H, 167H	Number of output ON times Y04	0	Monitor	0
360, 361	168H, 169H	Number of output ON times Y05	0	Monitor	0
362, 363	16AH, 16BH	Number of output ON times Y06	0	Monitor	0
364, 365	16CH, 16DH	Number of output ON times Y07	0	Monitor	0
366, 367	16EH, 16FH	Number of output ON times Y08*1	0	Monitor*2	O*2
368, 369	170H, 171H	Number of output ON times Y09*1	0	Monitor*2	O*2
370, 371	172H, 173H	Number of output ON times Y0A*1	0	Monitor*2	O*2
372, 373	174H, 175H	Number of output ON times Y0B*1	0	Monitor*2	O*2
374, 375	176H, 177H	Number of output ON times Y0C*1	0	Monitor*2	O*2
376, 377	178H, 179H	Number of output ON times Y0D*1	0	Monitor*2	O*2
378, 379	17AH, 17BH	Number of output ON times Y0E*1	0	Monitor*2	O*2
380, 381	17CH, 17DH	Number of output ON times Y0F*1	0	Monitor*2	○*2

^{*1} System area for the RY18R2A

^{*2 &}quot;—" for the RY18R2A

9 TROUBLESHOOTING

9.1 Troubleshooting

The RUN LED is not on.

Check item	Action
Check whether power is supplied to the power supply module.	Check that the supply voltage to the power supply module is within the rated range.
Check whether the capacity of the power supply module is enough.	Calculate the current consumption of mounted modules, such as the CPU module, I/O modules, and intelligent function modules to check that the power capacity is enough.
Check whether the module is mounted properly.	Check the mounting state of the module.
Cases other than the above	Reset the CPU module and check if the RUN LED turns on. If the RUN LED still remains off, the possible cause is a failure of the module. Please consult your local Mitsubishi representative.

The I/O status indicator LED is not on.

Check item	Action
Check whether external power supply is supplied to the I/O module.	Check that the supplied power meets the voltage specifications of the I/O module used.
Try forced on on the device concerned by using the engineering tool.	Perform forced on/off on the device concerned to check the correspondence between the device state and the I/O indicator LED. If the error of the I/O indicator LED still persists, the possible cause is a failure of the module. Please consult your local Mitsubishi representative.

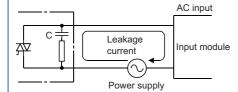
9.2 Input Circuit Troubles and Corrective Actions

An input signal does not turn off.

■Case 1

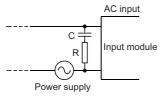
Cause

There is a leakage current from the input switch (driven by a contactless switch and others).



Action

Connect an appropriate resistor so that the voltage between terminals of the input module would fall below the OFF voltage.

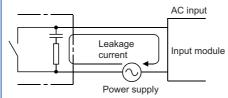


The recommended CR constant is as follows: 0.1 to $0.47\mu F$ + 47 to 120Ω (1/2W).

■Case 2

Cause

There is a leakage current from the input switch (driven by a limit switch with neon lamp).



Action

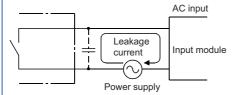
Take any of the following actions:

- Connect an appropriate resistor so that the voltage between terminals of the input module would fall below the OFF voltage. (same action as the case 1).
- Make the circuit independent and provide another display circuit.

■Case 3

Cause

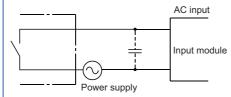
There is a leakage current due to the line capacity of the wiring cables. (The line capacity, C, of a twisted pair cable is as follows: C = approx. 100pF/m.)



Action

Connect an appropriate resistor so that the voltage between terminals of the input module would fall below the OFF voltage. (same action as the case 1).

A leakage current is not generated, however, where the power supply lies in the input device side like the figure below:



■Case 4

Cause Even if the switch with LED indicator is turned off, there is a leakage current rising above the OFF current of the input module.

Action

Connect an appropriate resistor so that the current flowing into the input module would fall below the OFF current.

Z: Input impedance

Calculation example

This column gives a calculation example of the resistance value of a resistor to be connected.

■Assuming that a switch with LED indicator where a leakage current of 2.82mA flows by applying a 24VDC power supply is connected to the RX40C7

Check the following items referring to the specifications of the module.

- OFF current: 2.0mA
- Input resistance: 3.3kΩ

I (Leakage current) = I_Z (OFF current of the RX40C7) + I_R (Current flowing to the connected resistor)

$$I_R = I - I_Z = 2.82 - 2.0 = 0.82[mA]$$

To satisfy the condition that an OFF current of the RX40C7 should be lower than 2.0mA, connect a resistor R through which a current of more than 0.82mA will flow. The resistance value, R, of a resistor to be connected is given by the following:

$$I_R: I_7 = Z: F$$

$$R \le \frac{I_Z}{I_R} \times Z = \frac{2.0}{0.82} \times 3.3 = 8.05 [k\Omega]$$

ightarrow The obtained result is: Resistance value R < 8.05k Ω .

[Checking the connected resistor by calculating power capacity]

If the resistance R is $6.8k\Omega$, the power capacity, W, of the resistance R is given by the following:

V: Input voltage

$$W = \frac{V^2}{R} = \frac{28.8^2}{6.8 [k\Omega]} = 0.122 [W]$$

Because the power capacity of a resistor needs to be 3 to 5 times as large as the actual current consumption, a resistor to be connected to the terminal concerned should be $8.2k\Omega$ and 1/2W.

In addition, when the resistance R is inserted, the OFF voltage is given by the following:

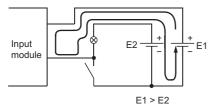
$$\frac{1}{\frac{1}{6.8 \text{ [k\Omega]}} + \frac{1}{3.3 \text{ [k\Omega]}}} \times 2.82 \text{ [mA]} = 6.27 \text{ [V]}$$

This value, therefore, satisfies the condition that an OFF voltage of the RX40C7 should be lower than 8V.

■Case 5

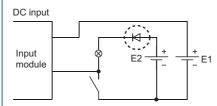
Cause

There is a sneak path allowing current to flow because of the use of two power supplies.

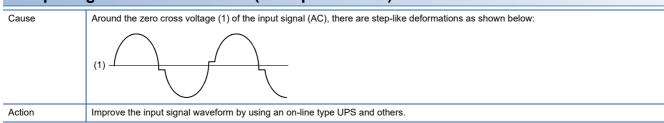


Action

- · Use one power supply.
- To prevent the sneak path, connect a diode as shown below:



An input signal does not turn on (AC input module).



An unintended signal is inputted.

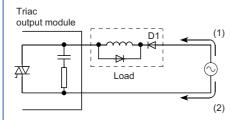
Cause	Noise is taken as input data.
Action	Set the input response time longer. Fig. Page 117 Input Response Time Setting
	 (example) 1ms → 5ms If changing the setting of the input response time has no effect, take the following two measures: • To prevent excessive noise, avoid installing power cables together with I/O cables. • Connect surge absorbers to noise-generating devices such as relays and conductors sharing the same power supply as noise reduction measures.

9.3 Output Circuit Troubles and Corrective Actions

Excessive voltage is applied to the load when the output is off (triac output).

Cause

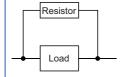
The load is half-wave rectified internally. (In some cases this is true of solenoids.)



When the polarity of the power supply is as shown in (1), C is charged. When the polarity is as shown in [2], the voltage charged in C plus the line voltage are applied across D1. Maximum voltage is approx. 2.2E. (If a resistor is used in this way, it does not pose a problem to the output element. But it may cause the diode, which is built into the load, to deteriorate, resulting in a fire, etc.)

Action

Connect a resistor (several tens to hundreds of $k\Omega$) across the load.

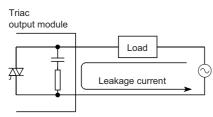


The load does not turn off (triac output).

■Case 1

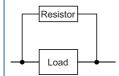
Cause

A leakage current occurred due to a built-in surge suppressor.



Action

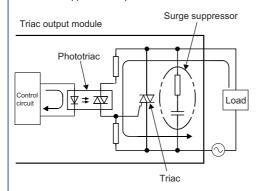
Connect a resistor across the load. (Note that a leakage current may occur due to the line capacity when the wiring distance from the output module to the load is long.)



■Case 2

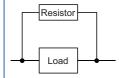
Cause

When the load current is low (lower than 25mA), the triac does not operate and the load current flows to a phototriac as indicated by the arrows in the figure below. If an inductive load is connected as a load in this situation, the load may not turn off because the surge at the time of off is applied to the phototriac.



Action

Connect a resistor across the load so that the load current of approx. 100mA flows and the triac operation becomes stable. Resistance value \leq Voltage across the load \div 100mA



(Example)

When the output voltage is 100VAC, calculate the resistance value by the following formula.

 $100VAC \div 100mA = 1k\Omega$

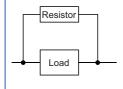
Resistance value = $1k\Omega$

The load does not turn off (transistor output).

Cause When a load that operates with a minute current of 0.1mA or lower is connected, the load may not turn off (may turn on) due to a leakage current of the transistor.

Action

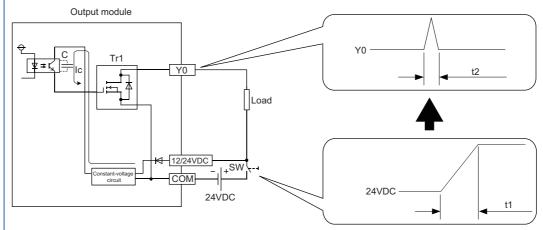
Connect a resistor (several tens or hundreds of $\mbox{k}\Omega)$ across the load.



A load momentarily turns on when the external power supply is powered on.

Cause

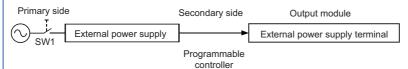
An incorrect output occurs due to the stray capacitance (C) between collector and emitter of a photocoupler. When a high sensitivity load (such as solid state relay) is used, this incorrect output may occur.



When the voltage rise time is t1: less than 10ms at the power-on of the external power supply (24VDC) after the switch-on, the stray capacitance (C) between collector and emitter of the photocoupler allows the current, Ic, to flow into the gate of the transistor Tr1 on the next stage. As a result, the output Y0 is turned on for about t2: $100\mu s$.

Action

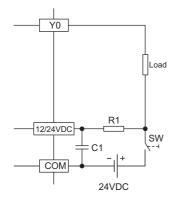
Action 1: Before turning on or off the external power supply, check that the rise time of the external power supply is 10ms or more. Then, install a switch (SW1) to the primary side of the external power supply.



Action 2: If installing the switch to the secondary side is required, connect a capacitor and resistor to slow down the rise time (10ms or more).

However, action 2 is not effective for the following source output modules because of the characteristics of the external power supply circuit, so that take action 1 above.

- RY40PT5P
- RY41PT1P
- RY42PT1P



R1: Several tens of ohms

Power capacity \geq (External power supply current*1)² \times Resistance value \times (3 to 5)*2

C1: Several hundreds of microfarads 50V

<Example>

For R1 = 40Ω and C1 = 300μ F

Time constant = C1 × R1 = $300 \times 10^{-6} \times 40 = 12 \times 10^{-3}$ [s] = 12ms

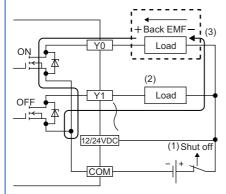
- *1 Check the current consumption of the external power supply for modules used.
- *2 Select the power capacity of resistance to be 3 to 5 times as large as the actual power consumption.

The load in the off state momentarily turns on at power off (transistor output).

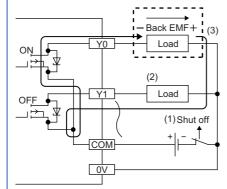
Cause

When an inductive load is connected, the load in the off state (2) may turn on due to a sneak current from the back EMF at the shutoff (1).

Sink output



· Source output



Action

Take either one of the following two actions:

Action 1: To suppress the back EMF, connect a diode in parallel with the load under the back EMF influence (3).

· Sink output



Source output

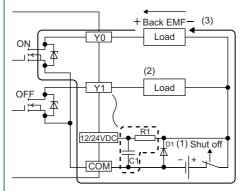


Action 2: Connect a diode into the path between the positive and negative terminals of the external power supply to provide a circulation path. When simultaneously performing the action described earlier under "A load momentarily turns on when the external power supply is powered on.", connect the diode in parallel with C1 and R1 (as shown in the dot frame of the figure below).

Page 127 A load momentarily turns on when the external power supply is powered on.

However, action 2 is not effective for the following source output modules because of the characteristics of the external power supply circuit, so that take action 1 above.

- RY40PT5P
- RY41PT1P
- RY42PT1P



D1 is in the following state.

• Reverse voltage VR (VRM): Approximately 10 times as high as the rated voltage in the specifications

<Example>

24VDC \rightarrow Approximately 200V

• Forward current IF (IFM): More than twice as much as the maximum load current (common) in the specifications

<Example>

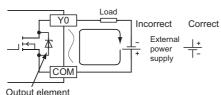
protection diode

2A/1 common \rightarrow 4A or more

A load operates only by turning on the external power supply (transistor output).

Cause

• The external power supply is connected with its polarity reversed.



• The reversed polarity may allow current to flow via the output element protection diode into the load.

Action

Connect the external power supply with the correct polarity.

A load inputs data incorrectly due to a chattering.

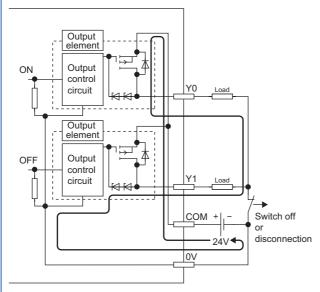
Cause	A device with a high input response speed is connected to the contact output module.
Action	Use a transistor output module.

At output On, even loads in connection to other output simultaneously turn on.

The following fault example and its corrective action are for the transistor output (source type).

Cause

A non-connection state between the external power supply 0V and the common line of the load due to interruption or disconnection causes a current to flow to the load in off state through the parasitic circuit connected to the output element in off state.

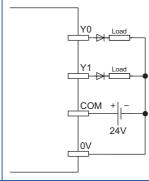


Continuous use in this condition may cause a failure.

Action

Correctly connect the external power supply and the load.

To prevent further occurrence of the situation above, insert diodes to each output terminal as shown below:



APPENDICES

Appendix 1 Optional Items

Connector/terminal block converter modules

Model	Description	Weight	Applicable wire size	Applicable solderless terminal
A6TBXY36	For positive common type input module For sink/source type output module (standard type)	0.4kg	0.75 to 2mm	1.25-3.5 (JIS) 1.25-YS3A V1.25-M3
A6TBXY54	For positive common type input module For sink/source type output module (2-wire type)	0.5kg		V1.25-YS3A 2-3.5 (JIS) 2-YS3A V2-S3
A6TBX70	For positive common type input module (3-wire type)	0.6kg		V2-YS3A

Included products

Product	Description	Quantity
M4×25 screw	A screw for mounting the connector/terminal block converter module onto a panel	2

Availability of the connector/terminal block converter module

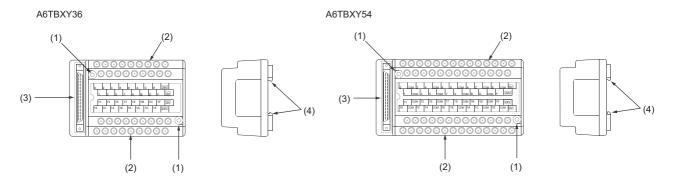
Product N	Model		A6TBXY36	A6TBXY54	A6TBX70
Input module*1	RX41C4		0	0	0
F	RX42C4		0	0	0
F	RX41C6HS		0	0	0
F	RX61C6HS		0	0	0
F	RX71C4		0	0	0
F	RX72C4		0	0	0
Output module F	RY41NT2P		0	0	×
F	RY41NT2H		0	0	×
F	RY42NT2P		0	0	×
F	RY41PT1P		0	0	×
F	RY41PT2H		0	0	×
F	RY42PT1P		0	0	×
	RH42C4NT2	Input side*1	0	0	0
F	P	Output side	0	0	×

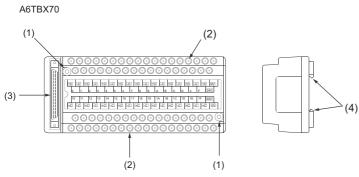
^{*1} Available only when using a positive common.



- The number of connectable I/O points is 32 for all the connector/terminal block converter modules. An I/O module with 64 points requires two sets of the connector/terminal block converter module and its cable.
- The terminal screws (M3.5) of the module require a tightening torque of 0.78N·m.

Part names



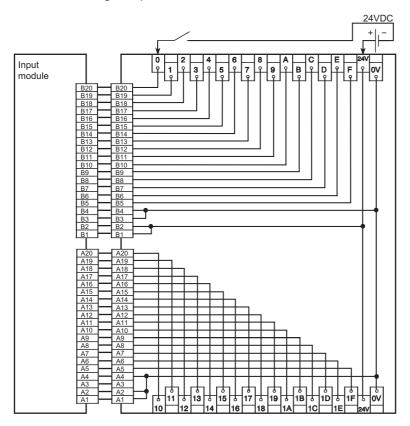


No.	Name	Description
(1)	Panel mounting hole	A hole for mounting the module onto a panel with the screw (M4 screw, included product)
(2)	Terminal block	A terminal block for connecting a power supply and I/O signal wire
(3)	40-pin connector	A connector for connecting the AC□□TB □ Page 137 Connector-equipped dedicated cables
(4)	Module fixing hook	A hook for mounting the module onto a DIN rail

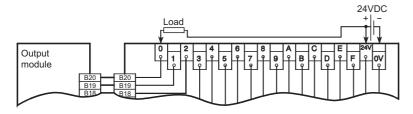
Connection diagram

■A6TBXY36

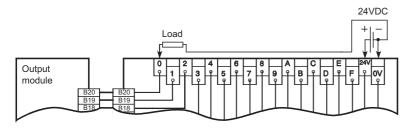
• When connecting an input module



• When connecting an output module (sink type)

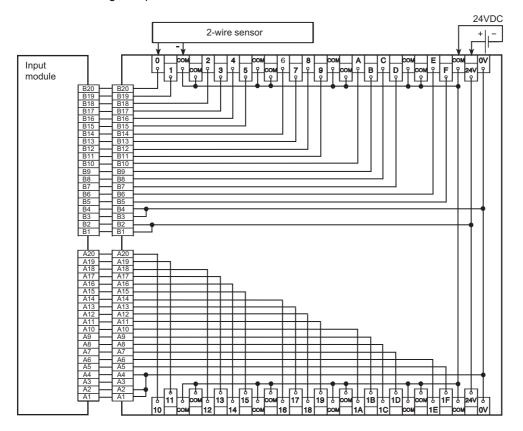


• When connecting an output module (source type)

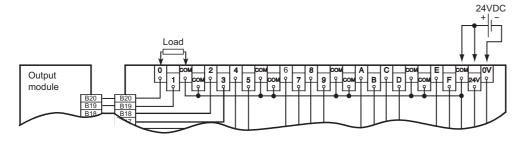


■A6TBXY54

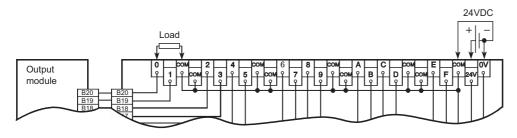
· When connecting an input module



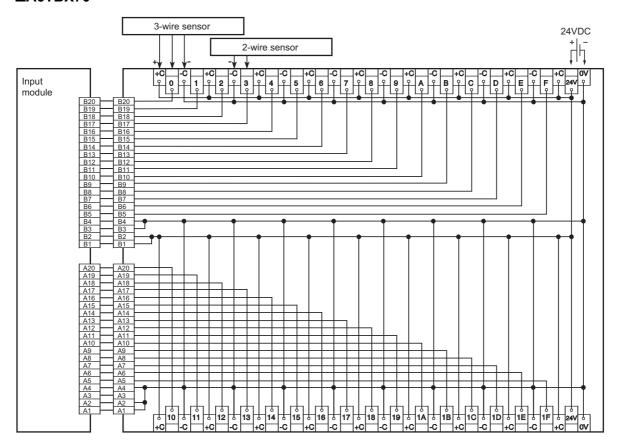
• When connecting an output module (sink type)



• When connecting an output module (source type)



■A6TBX70

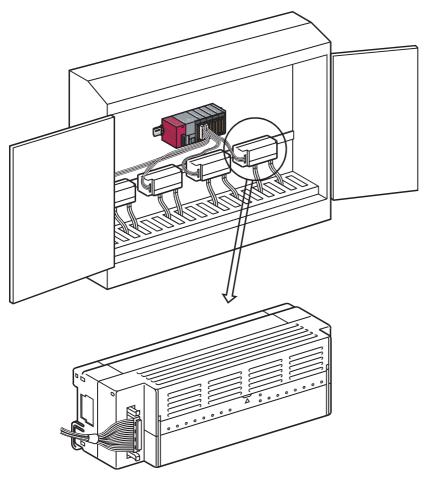


Relay terminal module (A6TE2-16SRN)

The A6TE2-16SRN serves as a substitute for the relay terminal blocks and relays in a control panel, which reduces the manhours for wiring among the programmable controllers, relay terminal blocks, and relays. This module can be used only with the sink type output module (40-pin connector).

For details on the relay terminal module and dedicated cable with connector, refer to the following.

Relay Terminal Module User's Manual (Hardware) A6TE2-16SRN



A6TE2-16SRN

Item		Specifications	
Number of output points		16 points	
Isolation method		Relay	
Rated switching voltage/current		24VDC 2A (resistive load)/point, 8A/common 240VAC 2A (COSφ = 1)/point	
Response time	OFF→ON	10ms or less	
	ON→OFF	12ms or less	
Surge suppressor		None	
Fuse		None	
Wiring method for common		8 points/common	

Connector-equipped dedicated cables

For connector/terminal block converter module

Model	Description	Weight	Applicable module
AC05TB	0.5m, for sink/source type module	0.17kg	A6TBXY36
AC10TB	1m, for sink/source type module	0.23kg	A6TBXY54 A6TBX70
AC20TB	2m, for sink/source type module	0.37kg	AUTBA70
AC30TB	3m, for sink/source type module	0.51kg	
AC50TB	5m, for sink/source type module	0.76kg	
AC80TB*1	8m, for sink/source type module	1.2kg	
AC100TB*1	10m, for sink/source type module	1.5kg	

^{*1} The cable length is so long that the voltage drop would be higher. When using the AC80TB and AC100TB, the common current should be 0.5A or lower.

For relay terminal module

Model	Description	Applicable module
AC06TE	0.6m, for sink type module	A6TE2-16SRN
AC10TE	1m, for sink type module	
AC30TE	3m, for sink type module	
AC50TE	5m, for sink type module	
AC100TE	10m, for sink type module	

Spring clamp terminal block

The spring clamp terminal block Q6TE-18SN for the Q series can be mounted for use.

For details on the Q6TE-18SN, refer to the following.

Before Using the Product (BCN-P5999-0209)

Converter module and interface module (FA goods)

Converter modules and interface modules (manufactured by Mitsubishi Electric Engineering Co., Ltd.) are available. For details, please consult your local Mitsubishi representative.

Appendix 2 Compatibility of MELSEC iQ-R Series I/O Modules with MELSEC-Q/L Series I/O Modules

This section describes the compatibility of MELSEC iQ-R series I/O modules with MELSEC-Q/L series I/O modules.

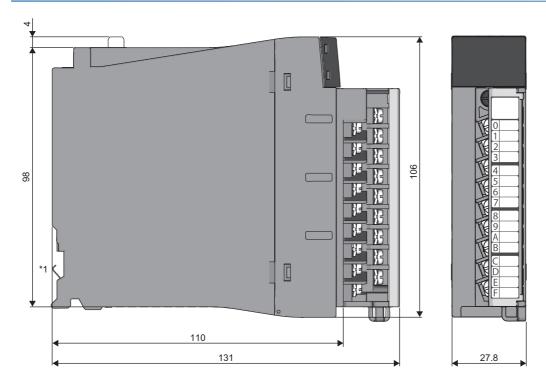
18-point screw terminal block type module				
Item	Compatibility with the Q series	Compatibility with the L series		
Terminal block	Compatible and available. The terminal layout is the same as that of the Q series.	Not compatible and not available. The shape of the terminal block is different from the L series.		

40-pin connector type module				
Item	Compatibility with the Q series	Compatibility with the L series		
Connector	Compatible and available. The pin layout is the same as that of the Q series.	Compatible and available. The pin layout is the same as that of the L series.		

Appendix 3 External Dimensions

I/O module, blank cover module

18-point screw terminal block type module



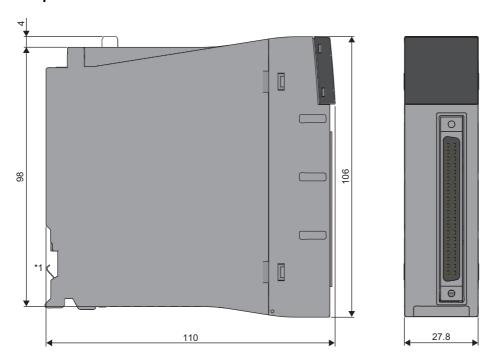
(Unit: mm)

*1 Note that some of the models do not have the fitting. For details, refer to the following.

Change of the Back Appearance of the MELSEC iQ-R Series Modules (FA-A-0340)

40-pin connector type module

■32 points module

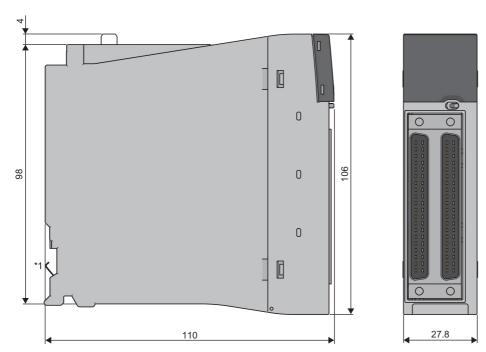


(Unit: mm)

*1 Note that some of the models do not have the fitting. For details, refer to the following.

Change of the Back Appearance of the MELSEC iQ-R Series Modules (FA-A-0340)

■64 points module



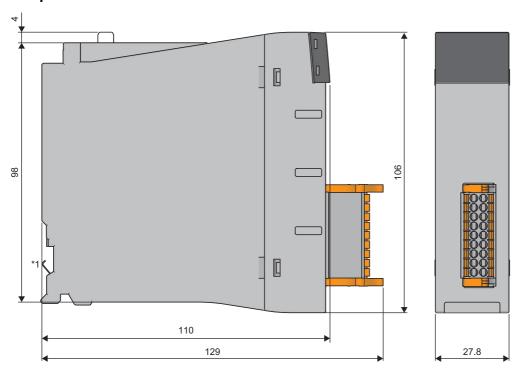
(Unit: mm)

*1 Note that some of the models do not have the fitting. For details, refer to the following.

Change of the Back Appearance of the MELSEC iQ-R Series Modules (FA-A-0340)

Spring clamp terminal block type module

■16 points module

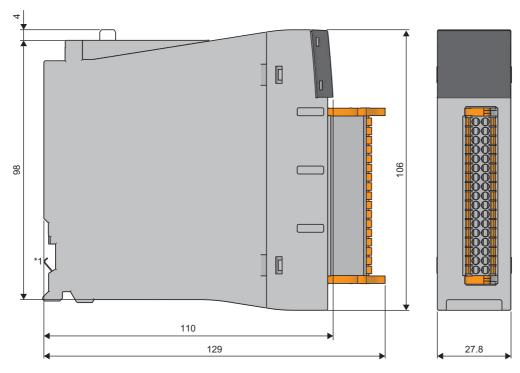


(Unit: mm)

*1 Note that some of the models do not have the fitting. For details, refer to the following.

Change of the Back Appearance of the MELSEC iQ-R Series Modules (FA-A-0340)

■32 points module

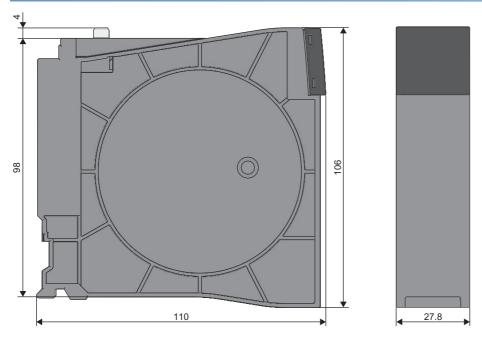


(Unit: mm)

*1 Note that some of the models do not have the fitting. For details, refer to the following.

Change of the Back Appearance of the MELSEC iQ-R Series Modules (FA-A-0340)

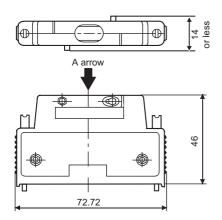
Blank cover module

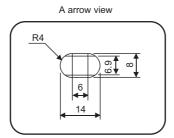


(Unit: mm)

Connectors

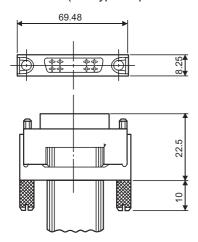
• A6CON1 (soldering type 40-pin connector), A6CON2 (crimping type 40-pin connector)





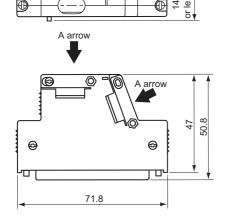
(Unit: mm)

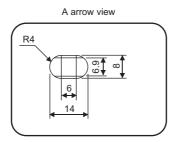
• A6CON3 (IDC type 40-pin connector)



(Unit: mm)

• A6CON4 (soldering type 40-pin connector)





(Unit: mm)

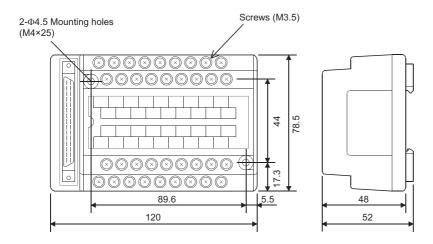
A smaller cable diameter than the clamp part may cause the cable to come off the clamp part.

Wrap the cable with tape and others to fix it before use.

For the cable made of a slippery material, wrap it with rubber tape and others as an anti-slip measure.

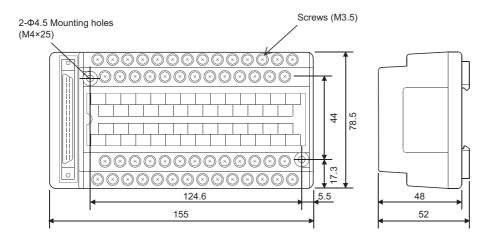
Connector/terminal block converter modules

A6TBXY36



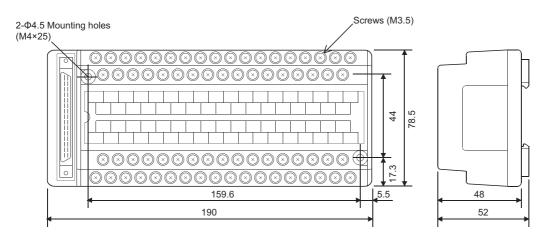
(Unit: mm)

A6TBX54



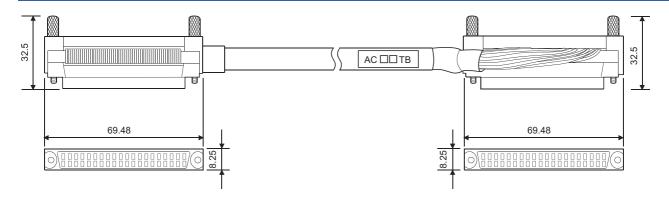
(Unit: mm)

• A6TBX70



(Unit: mm)

Cable for connector/terminal block converter module



(Unit: mm)

INDEX

I	
I/O status indicator LED 20 Indication selector switch 20 In-error output mode setting 119 Input response time setting 113,117 Inter-module synchronization function 89 Interrupt input function 118 Interrupt setting 114	
Output ON number count function	
Refresh setting 116 RG60 blank cover module 88 RH42C4NT2P DC input/transistor output combined module 86 RUN LED 20 RX10 AC input module 22 RX10-TS AC input module 24 RX28 AC input module 26 RX40C7 DC input module 30 RX40C7-TS DC input module 30 RX40NC6H DC high-speed input module 46 RX40PC6H DC high-speed input module 48 RX41C4 DC input module 32 RX41C4-TS DC input module 34 RX41C6HS DC high-speed input module 48 RX42C4 DC input module 36 RX61C6HS DC high-speed input module 50 RX70C4 DC input module 38 RX71C4 DC input module 40 RX72C4 DC input module 40 RX72C4 DC input module 53 RY10R2-TS contact output module 55 RY18R2A contact output module (all points independent contact) 57 RY20S6 triac output module 61 RY40NT5P-TS transistor output module 73	
S	_
Setting of error-time output mode 115	

REVISIONS

*The manual number is given on the bottom left of the back cover.

Revision date	*Manual number	Description
June 2014	SH(NA)-081247ENG-A	First edition
April 2015	SH(NA)-081247ENG-B	■Added models RX40PC6H, RX40NC6H ■Added function Online module change ■Added or modified parts Section 7.1, 8.1
January 2016	SH(NA)-081247ENG-C	■Added models RY41NT2H, RY41PT2H
May 2016	SH(NA)-081247ENG-D	■Added models RX41C6HS, RX61C6HS ■Added or modified parts SAFETY PRECAUTIONS, Section 1.2, Chapter 2, Section 3.1, 5.1, 6.1, 6.3, 8.4, 9.2, 9.3, Appendix 1, 3
October 2016	SH(NA)-081247ENG-E	■Added models RY20S6 ■Added or modified parts Section 1.1, 1.2, Chapter 2, Section 3.1, 6.1, 6.2, 7.1, 9.3
February 2017	SH(NA)-081247ENG-F	■Added models RX28, RY18R2A ■Added or modified parts Section 1.1, 1.2, 3.1, 6.1, 9.3
April 2018	SH(NA)-081247ENG-G	■Added models RX10-TS, RX40C7-TS, RX41C4-TS, RX70C4, RX71C4, RX72C4, RY10R2-TS, RY40NT5P-TS, RY41NT2P-TS, RY40PT5P-TS, RY41PT1P-TS ■Added or modified parts Chapter 1, 2, Section 3.1, 6.1, 6.2, Appendix 1, 3
November 2019	SH(NA)-081247ENG-H	■Added or modified parts Section 3.1, 9.3
July 2020	SH(NA)-081247ENG-I	■Added or modified parts Section 1.1, 3.1
September 2021	SH(NA)-081247ENG-J	■Added or modified parts SAFETY PRECAUTIONS, Section 6.2, Appendix 3
March 2024	SH(NA)-081247ENG-K	■Added or modified parts SAFETY PRECAUTIONS, Section 1.1, 3.1, 6.2
October 2024	SH(NA)-081247ENG-L	■Added or modified parts SAFETY PRECAUTIONS, Section 1.1, 3.1, Appendix 3
January 2025	SH(NA)-081247ENG-M	■Added or modified part Section 3.1

Japanese manual number: SH-081246-M

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

© 2014 MITSUBISHI ELECTRIC CORPORATION

WARRANTY

Please confirm the following product warranty details before using this product.

1. Gratis Warranty Term and Gratis Warranty Range

If any faults or defects (hereinafter "Failure") found to be the responsibility of Mitsubishi occurs during use of the product within the gratis warranty term, the product shall be repaired at no cost via the sales representative or Mitsubishi Service Company.

However, if repairs are required onsite at domestic or overseas location, expenses to send an engineer will be solely at the customer's discretion. Mitsubishi shall not be held responsible for any re-commissioning, maintenance, or testing on-site that involves replacement of the failed module.

[Gratis Warranty Term]

The gratis warranty term of the product shall be for one year after the date of purchase or delivery to a designated place. Note that after manufacture and shipment from Mitsubishi, the maximum distribution period shall be six (6) months, and the longest gratis warranty term after manufacturing shall be eighteen (18) months. The gratis warranty term of repair parts shall not exceed the gratis warranty term before repairs.

[Gratis Warranty Range]

- (1) The range shall be limited to normal use within the usage state, usage methods and usage environment, etc., which follow the conditions and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.
- (2) Even within the gratis warranty term, repairs shall be charged for in the following cases.
 - 1. Failure occurring from inappropriate storage or handling, carelessness or negligence by the user. Failure caused by the user's hardware or software design.
 - 2. Failure caused by unapproved modifications, etc., to the product by the user.
 - When the Mitsubishi product is assembled into a user's device, Failure that could have been avoided if functions or structures, judged as necessary in the legal safety measures the user's device is subject to or as necessary by industry standards, had been provided.
 - 4. Failure that could have been avoided if consumable parts (battery, backlight, fuse, etc.) designated in the instruction manual had been correctly serviced or replaced.
 - 5. Failure caused by external irresistible forces such as fires or abnormal voltages, and Failure caused by force majeure such as earthquakes, lightning, wind and water damage.
 - 6. Failure caused by reasons unpredictable by scientific technology standards at time of shipment from Mitsubishi.
 - 7. Any other failure found not to be the responsibility of Mitsubishi or that admitted not to be so by the user.

2. Onerous repair term after discontinuation of production

- (1) Mitsubishi shall accept onerous product repairs for seven (7) years after production of the product is discontinued. Discontinuation of production shall be notified with Mitsubishi Technical Bulletins, etc.
- (2) Product supply (including repair parts) is not available after production is discontinued.

3. Overseas service

Overseas, repairs shall be accepted by Mitsubishi's local overseas FA Center. Note that the repair conditions at each FA Center may differ.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Changes in product specifications

The specifications given in the catalogs, manuals or technical documents are subject to change without prior notice.

INFORMATION AND SERVICES

For further information and services, please contact your local Mitsubishi Electric sales office or representative. Visit our website to find our locations worldwide.

MITSUBISHI ELECTRIC Factory Automation Global Website Locations Worldwide www.MitsubishiElectric.com/fa/about-us/overseas/

TRADEMARKS

The company names, system names and product names mentioned in this manual are either registered trademarks or trademarks of their respective companies. In some cases, trademark symbols such as '™' or '®' are not specified in this manual.

SH(NA)-081247ENG-M(2501)MEE

MODEL: R-IO-U-E

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA 461-8670, JAPAN

When exported from Japan, this manual does not require application to the Ministry of Economy, Trade and Industry for service transaction permission.

Specifications subject to change without notice.